



ILLUSTRATED PARTS MANUAL

230 2-WHEEL DRIVE TURF UNIT

Models:

75-70256 STEINER 230 27HP KOHLER GAS

75-70258 STEINER 230 25HP KUBOTA GAS

75-70265 STEINER 230 28HP KUBOTA DIESEL



WARNING: If incorrectly used this machine can cause severe injury. Those who use and maintain this machine should be trained in its proper use, warned of its dangers and should read the entire manual before attempting to set up, operate, adjust or service the machine.



CALIFORNIA
Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Californie Proposition 65
Avertissement

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.



AVERTISSEMENT

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

California Advertencia
de la Proposicion 65

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.



ADVERTENCIA

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

IMPORTANT MESSAGE

Thank you for purchasing this Steiner product. You have purchased a world class product, one of the best designed and built anywhere.

This machine comes with an Owner / Operator's Manual and an Illustrated Parts Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Steiner product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manuals thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a Steiner dealer for any service or parts needed. Steiner service ensures that you continue to receive the best results possible from Steiner's products. You can trust Steiner replacement parts because they are manufactured with the same high precision and quality as the original parts.

Steiner designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

Jacobsen, a Textron Company
One Bob Cat Lane
Johnson Creek, WI 53038-0469

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NOTICE !!!

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Jacobsen, a Textron Company strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Jacobsen's Engineering Department. Any Jacobsen product that is altered, modified or changed in any manner not specifically authorized after original manufacture—including the addition of “after-market” accessories or component parts not specifically approved by Jacobsen—will result in the Jacobsen Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Jacobsen will be considered the responsibility of the individual(s) or company designing and/or making such changes. Jacobsen will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.



This symbol means:
ATTENTION!
BECOME ALERT!

Your safety and the safety of others is involved.

Signal word definitions:

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Jacobsen machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

⚠ DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

⚠ WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

⚠ CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage.



MODEL NUMBER: This number appears on sales literature, technical manuals and price lists.

SERIAL NUMBER: This number appears only on your mower. It contains the model number followed consecutively by the serial number. Use this number when ordering parts or seeking warranty information.

PARTS SECTION

FIGURE 1



FIGURE 1

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1-1	13-24-162-13	SCREEN, KOHLER ENG	1				
1-2	64139-02	BLT-WLF 1/4-20X1/2	4				
1-3	64163-61	WSHR .81X.406X16GA	1				
1-4	64123-87	BOLT-HEX 3/8-16X1-3/4	2				
1-5	64006-03	WASHER, 3/8 HELICAL LCK	2				
1-6	64025-05	NUT-3/8-16 HEX	2				
1-7	4132729	MUFFLER, KOHLER ENG	1				
1-8	64205-001	BLT-MET M8-1.25X20	3				
1-9	64006-2	LOCKWASHER, 8MM	2				
1-10	64002-04	LOCKWASHER, EXT. 5/16	1				
1-11	64163-04	WASHER, 25/64X5/8X16GA	5				
1-12	64006-02	LCKWSHR-HELICAL 5/16	1				
1-13	64139-21	BLT-WLF 3/8-16X3/4	3				
1-14	99-G04	SHAKEPROOF WSHR, 3/8"	1				
1-15	64141-4	NUT-WLF 3/8-16	3				
1-16	64139-04	BOLT-WLF 1/4-20X3/4	3				
1-17	30-082	CLAMP, INSULATED HALF	2				
1-18	6126007	BACKING STRIP, BELTING	1				
1-19	6126010	FLAP, FAN SHRD ACCESS	1				
1-20	6126012	SIDEPIECE, SHROUD	2				
1-21	56-027	TRIM, TRIM-LOC, 9-1/2"	2				
1-22	56-027	TRIM, TRIM-LOC 28"	1				
1-23	6126003	SHROUD, KOHLER	1				
1-24	64141-2	NUT-WLF 1/4-20	4				
1-25	13-145	ENGINE-KOHLER CH25	1				
	* 13-24-083-03	ELEMENT-AIR CLEANER	1				
	* 13-24-083-05	ELEMENT-PRECLEANER	1				
	* 13-12-050-01	OIL FILTER	1				
	* 13-24-041-02	GASKET-EXHAUST	2				
1-26	64141-6	NUT, 5/16-18	8				
1-27	64123-69	BLT-HEX, 5/16-18X1-1/2	4				
1-28	29-062	PIPE NIPPLE, 3/8 NPT X 2	1				
1-29	29-044	PIPE COUPLING, 3/8 NPT	1				
1-30	27-018	HOSE, 1/2" PUSH LOCK, 7"	1				
1-31	13-075	VALVE, OIL DRAIN 3/8 NPT	1				
1-32	87-151	U-JOINT, 1" X 1-1/8"	1				
1-33	6126009	DRIVESHAFT, 230 KOHLER	1				
1-34	64139-08	BOLT-5/16-18X3/4 WLF	4				
1-35	6126001	PLATE, AIR RESTRICTOR	2				
1-36	11-026	CLAMP, HOSE 1-1/16"	1				
1-37	87-114	FAN, PUMP COOLING 1"ID	1				
1-38	87-194	U-JOINT	1				
1-39	4135782	CLAMP-MUFFLER, 1-3/8"	1				
1-40	4135677	PIPE, EXHAUST 230	1				

* NOT ILLUSTRATED

FIGURE 2

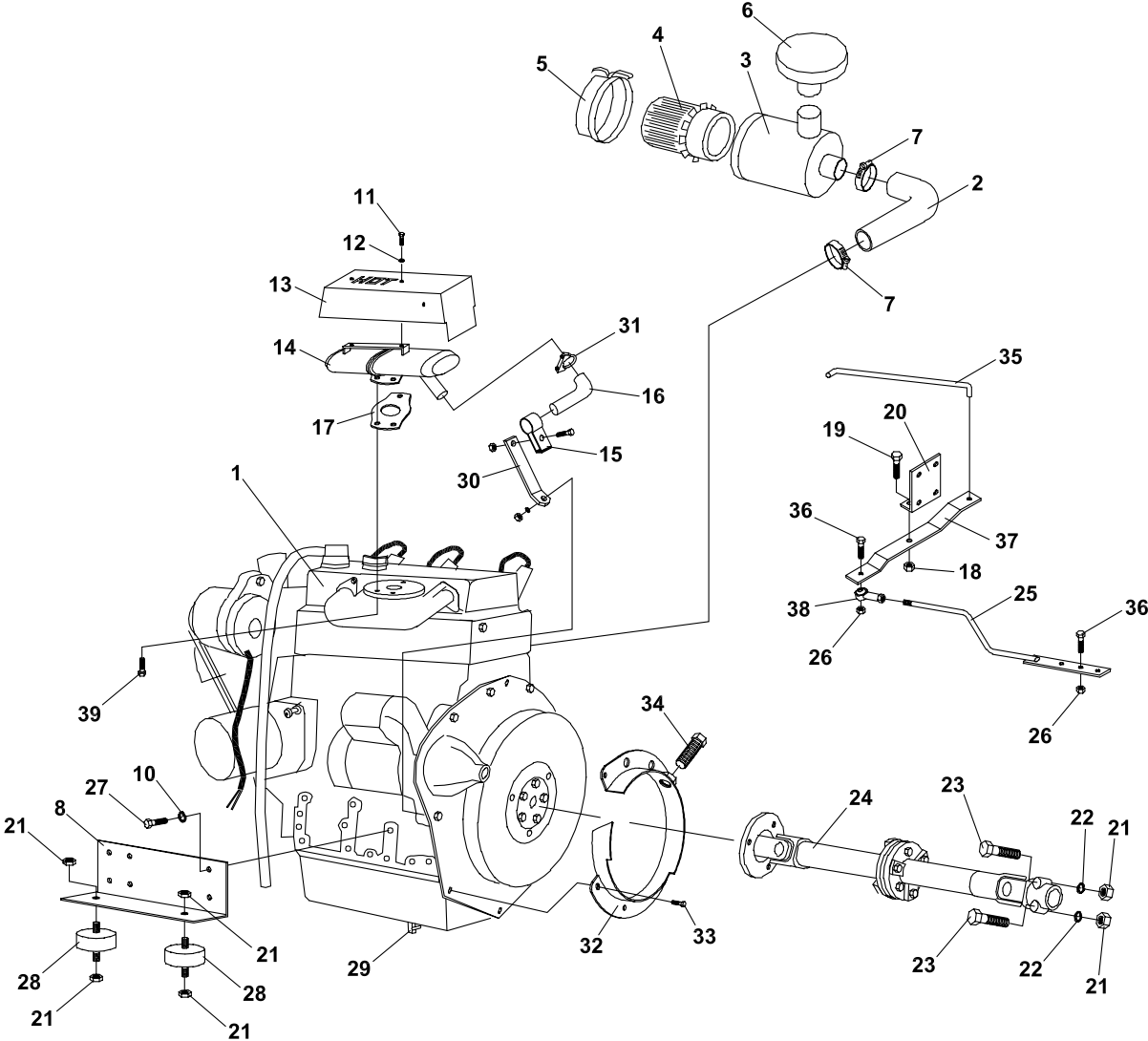


FIGURE 2

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
2-1	13-121	ENGINE, KUBOTA WG752	1				
	*	13-15881-97010 FAN BELT	1				
	*	13-15853-99179 OIL FILTER	1				
	*	13-12599-67710 SPARK PLUG, WG750	3				
	*	13-12691-67520 SPARK PLUG WIRE	1				
	*	13-12691-67530 SPARK PLUG WIRE	1				
	*	13-12691-67540 SPARK PLUG WIRE	1				
	*	13-700000-73595 BLOCK HEATER KIT	1				
	*	13-700000-93595 CORD-BLOCK HTR	1				
2-2	13-103	HOSE-AIR CLEANER	1				
2-3	13-15372-11014	ASSY-AIR CLEANER	1				
2-4	13-70000-11221	ELEMENT-AIR CLNR	1				
2-5	13-15241-11160	COVER-AIR CLEANER	1				
2-6	13-15241-11350	CAP-AIR CLEANER	1				
2-7	11-022	CLAMP, SHIELDED HOSE	2				
2-8	64-325	ENGINE MOUNT PLT, LEFT	1				
2-9	*	64-326 ENGINE MOUNT PLT, RGHT	1				
2-10	800488	LOCKWASHER, 10MM	8				
2-11	13-01202-50610	BOLT	4				
2-12	13-04013-50060	WASHER	4				
2-13	13-66103-58130	COVER-MUFFLER	1				
2-14	4134080	MUFFLER	1				
2-15	13-097	CLAMP, 1" MUFFLER	1				
2-16	13-083	PIPE, 230 MUFFLER TAIL	1				
2-17	13-12692-12230	GASKET	1				
2-18	64229-03	LOCKNUT-NYLON 3/8-16	1				
2-19	64123-50	BOLT-HEX 3/8-16X1	1				
2-20	64-332	MOUNT PLATE, COIL	1				
2-21	64025-05	NUT-3/8-16 HEX	10				
2-22	64006-03	WASHER, 3/8 HELICAL LCK	2				
2-23	64123-87	BOLT-HEX 3/8-16X1-3/4	2				
2-24	87-185	SHAFT, DRIVE	1				
2-25	42-448	LINK, THROTTLE	1				
2-26	64025-01	NUT-1/4-20 HEX	2				
2-27	64206-11	BOLT-HEX M10X20	8				
2-28	05-006	MOTOR ISOLATOR	4				
2-29	13-029	DRAIN COCK	1				
2-30	64-930.7	BRACKET, TAIL PIPE	1				
2-31	11-034	CLAMP-MUFFLER 1-1/4"	1				
2-32	4132662.7	KUBOTA FLYWHEEL GRD	1				
2-33	64205-001	BLT-MET M8-1.25X20	6				
2-34	35-085	SENDER-MAGNETIC, TACH	1				
2-35	42-326	LINK, THROTTLE	1				
2-36	64123-114	BOLT-HEX 1/4-20X1	2				
2-37	40-205	PIVOT ARM, THROTTLE	1				
2-38	43-004	ROD END, 1/4"	1				
2-39	13-01123-50822	BOLT	3				

* NOT ILLUSTRATED

FIGURE 3

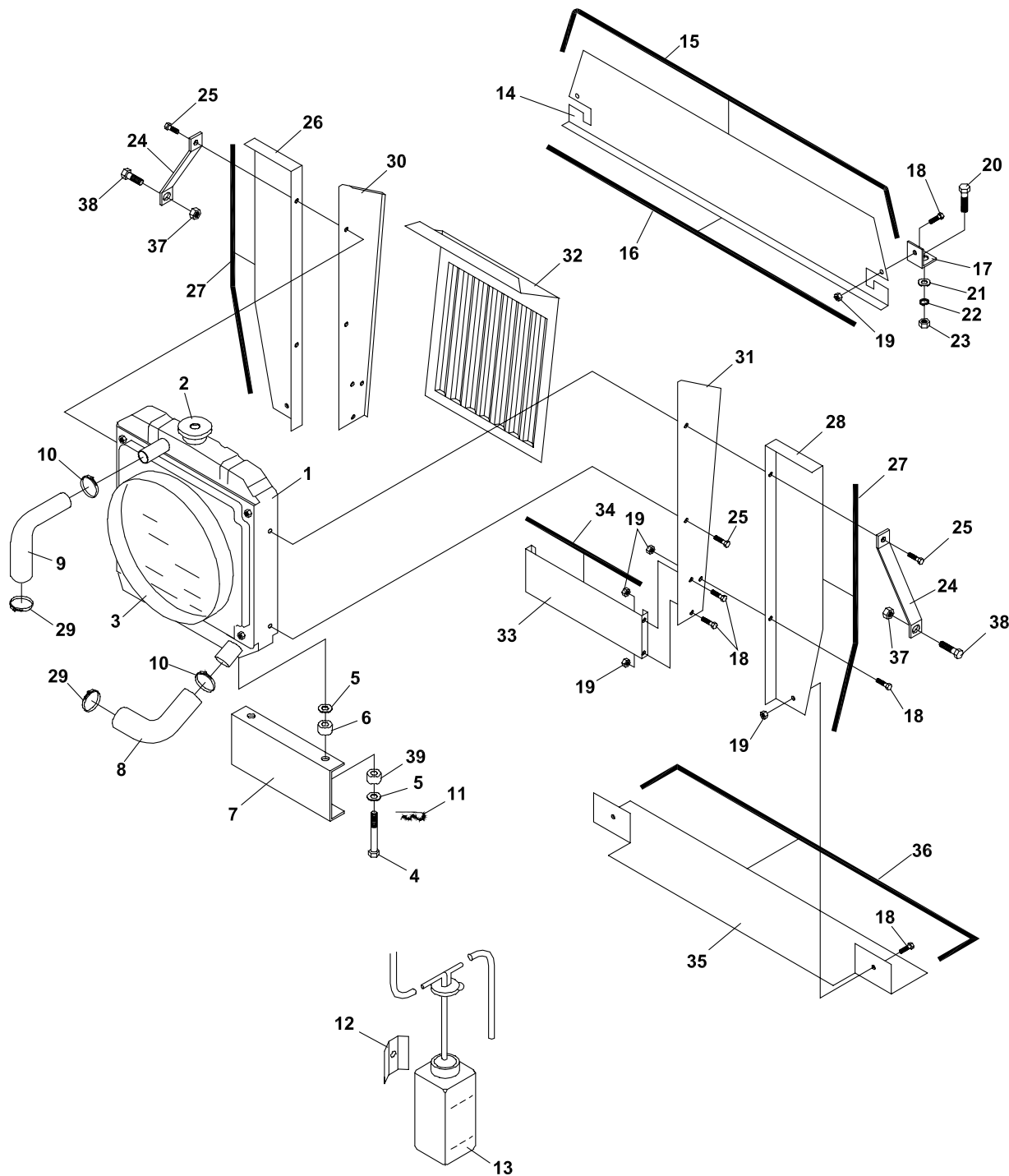


FIGURE 3

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
3-1	13-12594-72061	RADIATOR	1				
3-2	13-15272-72021	CAP-RADIATOR	1				
3-3		FAN SHROUD	1				
		(ITEM 3 AVAILABLE FROM KUBOTA)					
3-4	13-66711-51340	BOLT-RADIATOR MNT	2				
3-5	13-15111-72200	WASHER-CUPPED	4				
3-6	13-15111-72181	BUSHING-UPPER	2				
3-7	64-888.7	SUPPORT, CENTER LINK	1				
3-8	13-12594-72850	HOSE-LOWER RAD	1				
3-9	13-12594-72940	HOSE-UPPER RAD	1				
3-10	13-09318-89036	CLAMP-HOSE 36MM	2				
3-11	13-05515-51000	SNAP PIN	2				
3-12	64-335	MOUNT, COOLANT RCVRY	1				
3-13	13-036	BOTTLE-COOLANT W/CAP	1				
3-14	64-896	BAFFLE, HOOD	1				
3-15	56-068	TRIM SEAL, 27"	1				
3-16	56-078	TRIM SEAL, 22"	1				
3-17	64-897	MOUNT, HOOD BAFFLE	2				
3-18	01-027	SCREW, MACH 10-32X5/8	10				
3-19	01-013	NUT 10-32	10				
3-20	64123-54	BOLT, 5/16-18X3/4 HEX	2				
3-21	64163-02	WASHER-.328X.608X11GA	2				
3-22	64006-02	LCKWSHR-HELICAL 5/16	2				
3-23	64025-02	NUT-HEX 5/16-18	2				
3-24	64-889	SUPPORT, RADIATOR	2				
3-25	A1102966	BOLT-M6-1.00X16	4				
3-26	64-892	SHIELD, RAD SCREEN RH	1				
3-27	56-068	TRIM SEAL, 19"	2				
3-28	64-893	SHIELD, RAD SCREEN LH	1				
3-29	13-09318-89030	CLAMP-HOSE 30MM	2				
3-30	64-887.7	SHROUD, RAD SCREEN RH	1				
3-31	64-886.7	SHROUD, RAD SCREEN LH	1				
3-32	64-895.7	RADIATOR SCREEN ASSY	1				
3-33	60-374	SHROUD, RAD SCREEN	1				
3-34	56-078	TRIM SEAL, 16"	1				
3-35	64-894	BOTTOM, AIR-DUCT	1				
3-36	56-068	TRIM SEAL, 26"	1				
3-37	64141-6	NUT, 5/16-18	2				
3-38	64139-08	BOLT-5/16-18X3/4 WLF	2				
3-39	13-15111-72191	BUSHING-LOWER	2				

* NOT ILLUSTRATED

FIGURE 4

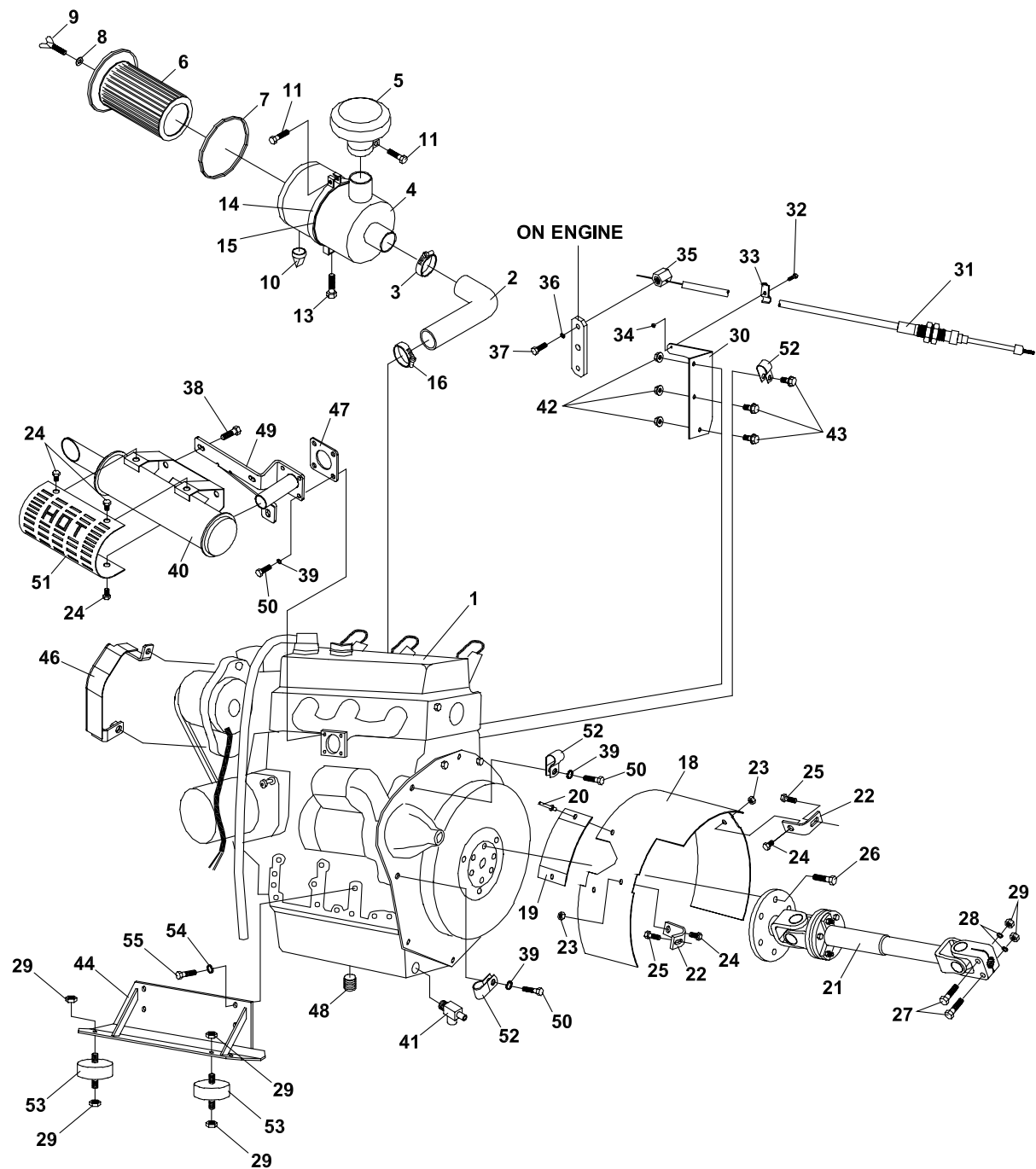


FIGURE 4

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
4-1	13-114	ENGINE, KUBOTA D1105	1	4-33	111898	CLAMP,CABLE	1
	*	13-15862-12310 MANIFOLD		4-34	64025-15	NUT-HEX #10-24 KEPS	1
	*	13-16271-32090 OIL FILTER		4-35	172084	CLAMP-THROTTLE	1
	*	13-16241-74112 FAN		4-36	64006-02	LOCKWASHER-5/16	1
	*	13-16241-97010 FAN BELT		4-37	64123-59	BLT-HEX 5/16-24X1/2	1
	*	13-16217-74250 PULLEY, FAN		4-38	64139-08	BOLT-5/16-18X3/4 WLF	2
	*	13-16261-74151 SPACER, FAN		4-39	64006-2	LOCKWASHER, 8MM	6
	*	64251-002 WASHER-M6		4-40	14-110.7	MUFFLER	1
	*	64205-025 BLT-MET M6-1.00X25		4-41	13-029	VALVE-OIL DRAIN	1
	*	13-70000-73274 KIT-BLOCK HEATER		4-42	64141-4	NUT-WLF 3/8-16	3
	*	13-70000-91515 REPLACEMENT CORD		4-43	64139-21	BLT-WLF 3/8-16X3/4	3
4-2	13-111	HOSE, AIR CLEANER	1	4-44	62-742.7	BRKT, RIGHT ENGINE MNT	1
4-3	13-15401-11720	HOSE CLAMP	1	4-45 *	62-853.7	BRKT, LEFT ENGINE MNT	1
4-4	13-16616-11010	ASSY-AIR CLEANER (INCLUDES ITEMS 5-12)	1	4-46	14-114	SHIELD, MOD. ALT. BELT	1
4-5	13-16616-11350	ASSY-CAP	1	4-47	13-15263-12370	EXHAUST GASKET	1
4-6	13-15741-11080	ELEMENT-AIR CLNR	1	4-48	89-014	PLUG, OIL DRAIN	1
4-7	13-15741-11170	GASKET	1	4-49	4133607.7	PIPE, EXHAUST BRACKET	1
4-8	13-15741-94430	ASSEMBLY GASKET	1	4-50	64205-001	BLT-MET M8-1.25X20	6
4-9	13-15741-92620	WING BOLT	1	4-51	64-915.7	MUFFLER SHROUD	1
4-10	13-15741-11470	VALVE	1	4-52	11-048	CLAMP, INSULATED	3
4-11	01123-50835	BOLT	2	4-53	05-006	ISOLATOR-ENG MOUNT	4
4-12 *	16271-87450	LABEL	1	4-54	800488	LOCKWASHER,10MM	8
4-13	01123-50814	BOLT (ITEMS 11-13 ARE AVAILABLE FROM KUBOTA)	1	4-55	64206-11	BOLT-HEX M10X20	8
4-14	13-15000-36930	BAND-AIR CLEANER	1				
4-15	13-15000-36920	CUSHION	1				
4-16	13-15221-11720	HOSE CLAMP	1				
4-17 *	14-116	GUARD, STARTER ASSY (INCLUDES ITEMS 18-20)	1				
4-18	14-115.7	GUARD, FLYWHEEL	1				
4-19	14-105.7	GUARD, FLYWHEEL	1				
4-20	04-024	POP RIVET, 1/8 X .032-.125	2				
4-21	4131504	DRIVE SHAFT, 230 KUBOTA	1				
4-22	64-913.7	ANGLE, SHIELD MOUNT	2				
4-23	64141-6	NUT, 5/16-18	2				
4-24	64139-13	BLT-WLF 5/16-18X1/2	6				
4-25	64139-04	BOLT-WLF 1/4-20X3/4	2				
4-26	64206-04	BLT-MET M10-1.25X25	6				
4-27	64123-87	BOLT-HEX 3/8-16X1-3/4	2				
4-28	64006-03	WASHER, 3/8 HELICAL LCK	2				
4-29	64025-05	NUT-3/8-16 HEX	10				
4-30	4137142.7	MOUNTING BRKT, PIVOT	1				
4-31	4137515	THROTTLE CABLE	1				
4-32	64152-49	SCREW-SLT HH 10-24X3/4	1				

* NOT ILLUSTRATED

This technical drawing is an exploded view of a mechanical assembly, likely a pump or motor unit. The components are numbered as follows:

- 1**: Main housing or motor body.
- 2**: A circular cap or seal on top of the housing.
- 3**: A large circular flange or mounting plate.
- 4**: A vertical support bracket.
- 5**: A small cylindrical component, possibly a pin or bush.
- 6**: A small cylindrical component, possibly a pin or bush.
- 7**: A horizontal base plate or mounting rail.
- 8**: A curved pipe or fitting.
- 9**: A curved pipe or fitting.
- 10**: A vertical support bracket.
- 11**: A rectangular frame or housing for internal components.
- 12**: A vertical support bracket.
- 13**: A long, thin rectangular component, possibly a cover or gasket.
- 14**: A small rectangular component, possibly a switch or sensor.
- 15**: A small rectangular component, possibly a switch or sensor.
- 16**: A small rectangular component, possibly a switch or sensor.
- 17**: A rectangular component, possibly a motor or actuator.
- 18**: A small circular component, possibly a pin or bush.
- 19**: A small cylindrical component, possibly a pin or bush.
- 20**: A small cylindrical component, possibly a pin or bush.
- 21**: A small cylindrical component, possibly a pin or bush.
- 22**: A small cylindrical component, possibly a pin or bush.
- 23**: A curved pipe or fitting.
- 24**: A long, thin rectangular component, possibly a cover or gasket.
- 25**: A small cylindrical component, possibly a pin or bush.
- 26**: A small cylindrical component, possibly a pin or bush.
- 27**: A curved pipe or fitting.
- 28**: A small cylindrical component, possibly a pin or bush.
- 29**: A small cylindrical component, possibly a pin or bush.
- 30**: A small cylindrical component, possibly a pin or bush.
- 31**: A small cylindrical component, possibly a pin or bush.
- 32**: A small cylindrical component, possibly a pin or bush.

FIGURE 5

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
4-1	13-16625-72060	RADIATOR	1				
4-2	13-15272-72021	CAP-RADIATOR	1				
4-3	13-16626-72330	FAN SHROUD	1				
4-4	* 13-16616-74120	SCREEN-RAD FAN	1				
4-5	13-15111-72200	WASHER-CUPPED	4				
4-6	13-5111-72181	BUSHING-UPPER	2				
4-7	14-117.7	MOUNT, RADIATOR	1				
4-8	13-16626-72851	HOSE-LOWER RAD	1				
4-9	13-16626-72940	HOSE-UPPER RAD	1				
4-10	14-104.7	MOUNT, RAD SCREEN RH	1				
4-11	62-851.7	RADIATOR SCREEN	1				
4-12	14-108.7	MOUNT, RAD SCREEN LH	1				
4-13	64-911	BAFFLE, HOOD	1				
4-14	64-910	MOUNT, RESERVOIR	1				
4-15	* 99-K14	SCREW 5/16X1/2	1				
4-16	* 64141-6	NUT, 5/16-18	1				
4-17	13-036	BOTTLE-COOLANT W/CAP	1				
4-18	13-36200-82720	CLAMP-HOSE	4				
4-19	64123-68	BOLT-HEX 5/16-18X1	2				
4-20	64025-02	NUT-HEX 5/16-18	2				
4-21	01-027	SCREW, MACH 10-32X5/8	2				
4-22	64025-14	NUT-HEX #10-32	2				
4-23	56-034	VINYL TUBE, 12"	1				
4-24	56-068	TRIM SEAL, 27"	1				
4-25	13-15111-72191	BUSHING-LOWER	2				
4-26	64139-21	BLT-WLF 3/8-16X3/4	2				
4-27	56-068	TRIM SEAL, 14"	2				
4-28	64205-013	BOLT-MET M6-1X12	4				
4-29	07-0812515	BOLT-MET M8-1.25X15	2				
4-30	64-897	MOUNT, HOOD BAFFLE	2				
4-31	64006-01	LCKWSHR-1/4 HELICAL	4				
4-32	13-66711-51340	BOLT-RADIATOR MNT	2				

* NOT ILLUSTRATED

FIGURE 6

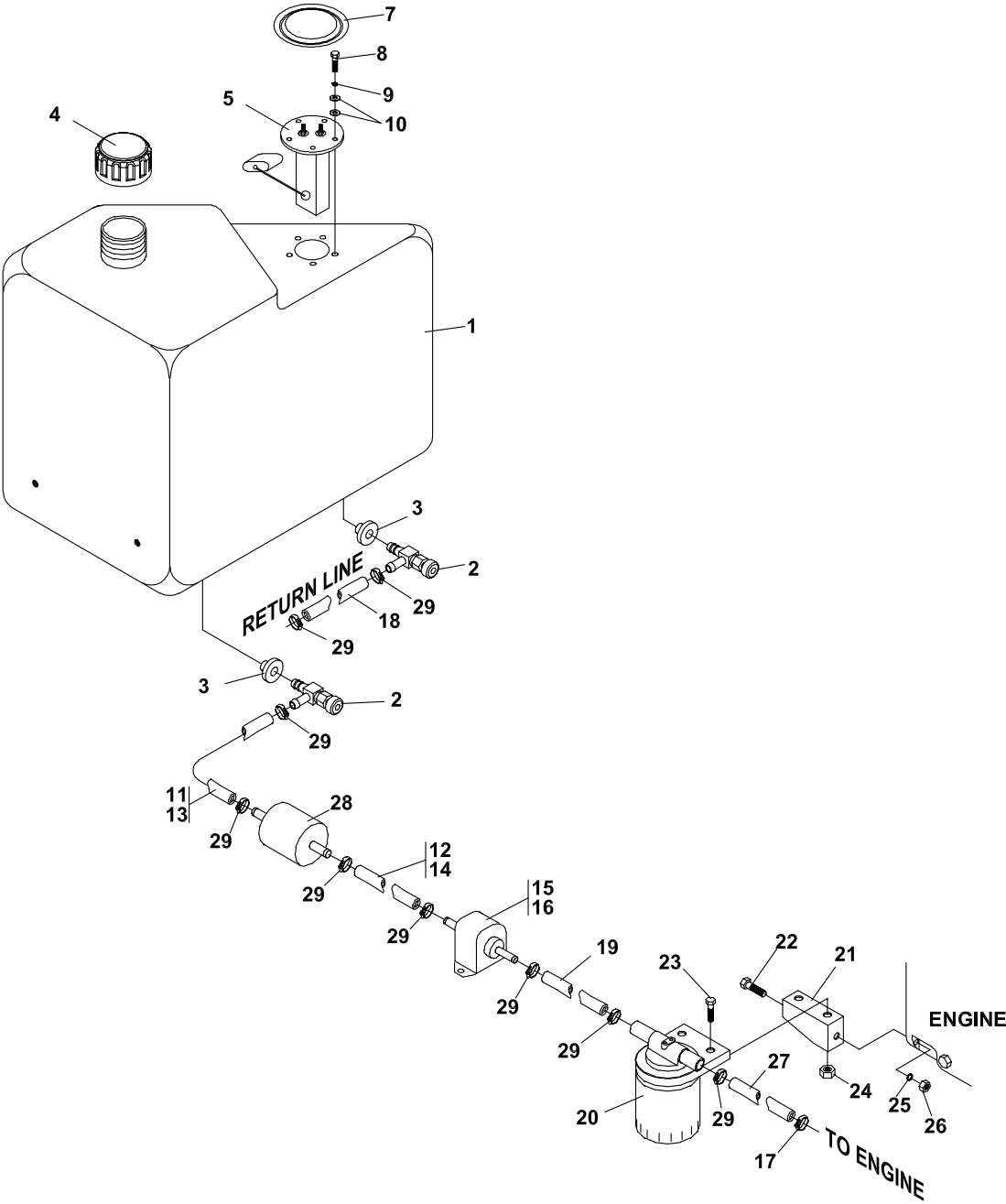


FIGURE 6

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
6-1	06-027	TANK, MOLDED PLASTIC (INCLUDES ITEMS 2 & 3)	1				
6-2	13-151	VALVE-FUEL SHUT-OFF	2				
6-3	13-127	BUSHING, FUEL TANK	2				
6-4	47-119	CAP, FUEL TANK	1				
6-5	35-103	SENDER, FUEL	1				
6-6 *	35-086	GASKET, FUEL LEVEL SND	1				
6-7	4138156	CAP, 230 FUEL SENDER	1				
6-8	64152-10	10-24X3/4 MACH SCREW	5				
6-9	120052	LCKWSHR .194.337.047	5				
6-10	64163-60	WASHER .50X.203X18GA	10				
6-11	27-021	HOSE, 5/16 FUEL LINE, 19"	1				
6-12	27-021	HOSE, 5/16 FUEL LINE, 12" (ITEMS 11 & 12 USED ON KUBOTA ENGINES ONLY)	1				
6-13	27-015	HOSE, 1/4 FUEL LINE, 56"	1				
6-14	27-015	HOSE, 1/4 FUEL LINE, 2" (ITEMS 11 & 12 USED ON KOHLER ENGINES ONLY)	1				
6-15	13-12584-52031	FUEL PUMP-ELECTRIC (ITEM 16 USED ON KUBOTA GAS ONLY)	1				
6-16	13-68371-51211	FUEL PUMP-ELECTRIC (ITEM 16 USED ON KUBOTA DIESEL ONLY)	1				
6-17	11-017	HOSE CLAMP, SMALL	1				
6-18	27-015	HOSE, 1/4 FUEL LINE, 35" (ITEM 18 USED ON KUBOTA DIESEL ONLY)	1				
6-19	13-021	FUEL FILTER	1				
6-20	13-70000-43081	FUEL FILTER	1				
6-21	64-800	BRKT, FUEL FILTER MNT	1				
6-22	64123-47	BLT-HEX 5/16-18X1-1/4	1				
6-23	64141-6	NUT, 5/16-18	2				
6-24	64139-08	BOLT-5/16-18X3/4 WLF	2				
6-25	64006-02	LCKWSHR-HELICAL 5/16	1				
6-26	64025-02	NUT-HEX 5/16-18	1				
6-27	27-021	HOSE, 5/16 FUEL LINE, 12"	1				
6-28	27-021	HOSE, 5/16 FUEL LINE, 23" (ITEMS 20-28 USED ON KUBOTA ENGINES ONLY)	1				
6-29	88042-02	CLAMP-HOSE 5/16	9				

* NOT ILLUSTRATED

FIGURE 7

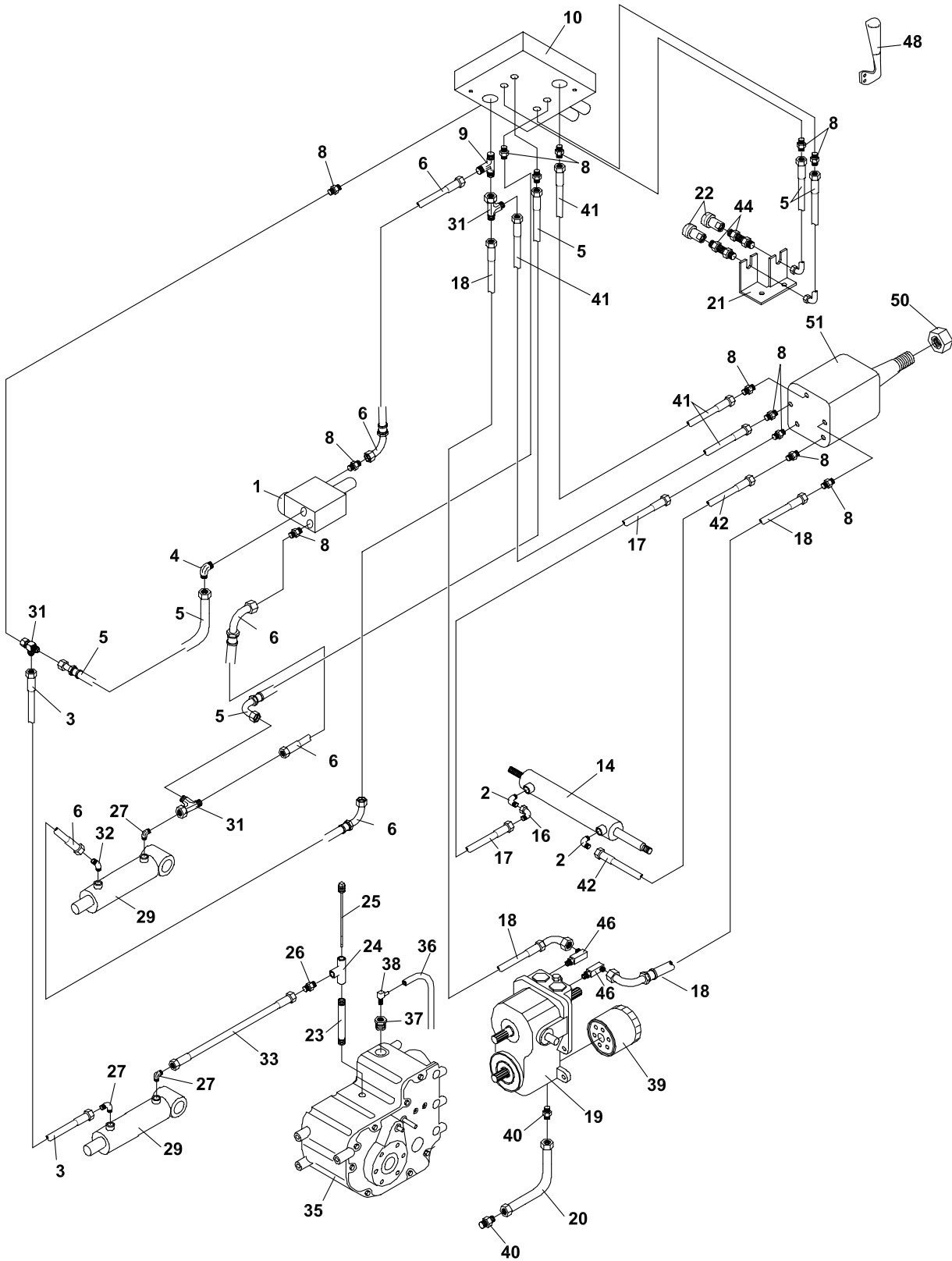


FIGURE 7

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
7-1	4137542	VALVE-WEIGHT TRANSFER	1	7-50	99-E11	NUT, STEERING VALVE	1
7-2	25-2103-4-6	FITTING, 90	2	7-51	23-056	VALVE-STEERING 5 PORT	1
7-3	20-006	HOSE, 1/4 X 24	1	7-52 *	21-402405	SEAL-POST, OUTER	1
7-4	25-2503-6-6	FITTING-90	1	7-53 *	21-478046	SEAL-FACE	1
7-5	20-135	HOSE, 1/4 X 19	4				
7-6	4132021	HOSE, 1/4 X 14.5	3				
7-7 *	15-015	TRANS-HYD. OIL 3.5 GAL					
7-8	25-0503-6-6	FITTING, O-RING	12				
7-9	25-053T-6-6	FITTING, TEE	1				
7-10	4137543	VALVE-2-SPOOL DUKES	1				
7-11 *	23-30029308	SEAL KIT, 3-SPOOL VLV	1				
7-12 *	23-1607-11	DETENT, SPOOL	1				
7-13 *	23-041	KIT-DETENT FOR DUKES	1				
7-14	4132321	STEERING CYLINDER, 2X4	1				
7-15 *	21-0A002813	SEAL KIT, CYLINDER	1				
7-16	25-3903-6-6	FITTING-90 SWIVEL	1				
7-17	20-018	HOSE, 1/4 X 75	1				
7-18	4132940	HOSE, 3/8 X 26	2				
7-19	21-076	PUMP, SUNDSTRAND	1				
7-20	23-042	TUBE, STEEL HYD OIL	1				
7-21	60-656.7	BRKT-QUICK COUPLER	1				
7-22	23-003	COUPLER, FEMALE	2				
7-23	29-116	PIPE NIPPLE, 3/8 NPT X 8	1				
7-24	29-070	PIPE TEE, 3/8	1				
7-25	24-046	DIPSTICK, 230 TRANSAXLE	1				
7-26	25-0103-6-6	FITTING-9/16 JICx3/8 NPTF	1				
7-27	25-2103-6-6	FITTING, 90	3				
7-28 *	15-012	TRANS-HYD. OIL QT					
7-29	23-005	CYLINDER	2				
7-30 *	21-13909X	SEAL KIT, LIFT CYLINDER	1				
7-31	25-063T-6-6	TEE, NUT RUN SWIVEL	3				
7-32	25-3103-6-6	FITTING, 45	1				
7-33	20-026	HOSE, 1/4 X 17	1				
7-34 *	23-033	DUST PLUG	2				
7-35	51-022	TRANSAXLE, W/DIFF LOCK	1				
7-36	56-034-12	TUBE-VINYL, 12"	1				
7-37	29-081	REDUCER, 3/4X1/8	1				
7-38	29-047	VALVE	1				
7-39	21-077	FILTER	1				
7-40	25-0503-10-10	FITTING, O-RING	2				
7-41	20-077	HOSE, 3/8 X 19	2				
7-42	20-049	HOSE, 1/4 X 84	1				
7-43 *	21-401443X1	KIT-SPRING, STEERING	1				
7-44	25-2706-4-6	FITTING	2				
7-45 *	21-SK000011	KIT-SEAL, STEERING VLV	1				
7-46	25-6801-LL-6	FITTING, 90 EX-LONG	2				
7-47 *	21-061015	BUSHING, PLASTIC	1				
7-48	23-038	HANDLE	2				
7-49 *	23-038A	CUP & PIN	2				

* NOT ILLUSTRATED

FIGURE 8

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
8-1	21-3103345	HOUSING (INCLUDES ITEMS 2-4)	1	8-45	21-3100053	CHARGE RELIEF CONE	1
8-2	21-9008000-6701	LIP SEAL	2	8-46	21-3101536	CHARGE RELIEF SPRING	1
8-3	21-3103343	BEARING	2	8-47	21-9510447	SHIM KIT	1
8-4	21-5000174	LIP SEAL	1	8-48	21-9004201-3100	O-RING	1
8-5	21-3102020	THRUST PLATE	2	8-49	21-3100055	PLUG	1
8-6	21-3101045	TRUNNION SHAFT	1	8-50	21-9510405-0005	CHARGE PUMP KIT (INCLUDES ITEMS 51-56)	1
8-7	21-3101703	TRUNNION SHAFT	1	8-51	21-3103107	GEROTOR ASSEMBLY	1
8-8	21-9009625-6904	WASHER	2	8-52	21-9004100-0360	O-RING	1
8-9	21-9006320-0069	RETAINING RING	2	8-53	21-9001355-0005	NEEDLE BEARING	1
8-10	21-9004690-1910	SPRING PIN	3	8-54	21-9008000-0100	LIP SEAL	1
8-11	21-3103521	VALVE PLATE	1	8-55	21-9510497-0004	KIT-CHARGE PUMP (INCLUDES ITEMS 53 & 54)	1
8-12	21-9004800-1508	PIN	2	8-56	21-9007200-4428	HEX HEAD SCREW	2
8-13	21-9001355	ROLLER BEARING	1	8-57	* 71-009	TOOL-SPRING COMPRESS (USED TO SERVICE ITEM 15)	1
8-14	21-3103304	PUMP SHAFT	1				
8-15	21-3103136	CYLINDER BLOCK KIT	2				
8-16	21-9510621	PISTON ASSEMBLY	18				
8-17	21-077	FILTER	1				
8-18	21-3102687	VALVE PLATE	1				
8-19	21-9001355-0005	ROLLER BEARING	1				
8-20	21-9001310-0008	ROLLER BEARING	1				
8-21	21-3103522	MOTOR SHAFT	1				
8-22	21-9001310-0001	BALL BEARING	1				
8-23	21-9004800-2506	PIN	2				
8-24	21-3102875	GASKET	1				
8-25	21-3103179	CENTER SECTION	1				
8-26	21-9005215-6200	PLUG	1				
8-27	21-3102029	SWASHPLATE	1				
8-28	21-3101069	FILTER UNION	1				
8-29	21-9005100-7500	PLUG (INCLUDES ITEM 30)	2				
8-30	21-9004201-5000	O-RING	2				
8-31	21-3100053	IMPLEMENT RELIEF CONE	1				
8-32	21-3102301	IMPLEMENT REL SPRING	1				
8-33	21-9510447	SHIM KIT	1				
8-34	21-9004201-3100	O-RING	1				
8-35	21-3100055	PLUG	1				
8-36	21-9007200-3728	HEX HEAD SCREW	4				
8-37	21-9007200-3724	HEX HEAD SCREW	2				
8-38	21-9007500-3722	12 POINT SCREW	2				
8-39	21-3103132	CHECK VALVE ASSEMBLY (INCLUDES ITEMS 40-42)	2				
8-40	21-9004201-6200	O-RING	2				
8-41	21-9006110-0160	BACK-UP RING	2				
8-42	21-9004100-0160	O-RING	2				
8-43	21-9005001-1200	PIPE PLUG	4				
8-44	21-9004875-0076	PIN	1				

* NOT ILLUSTRATED

FIGURE 9

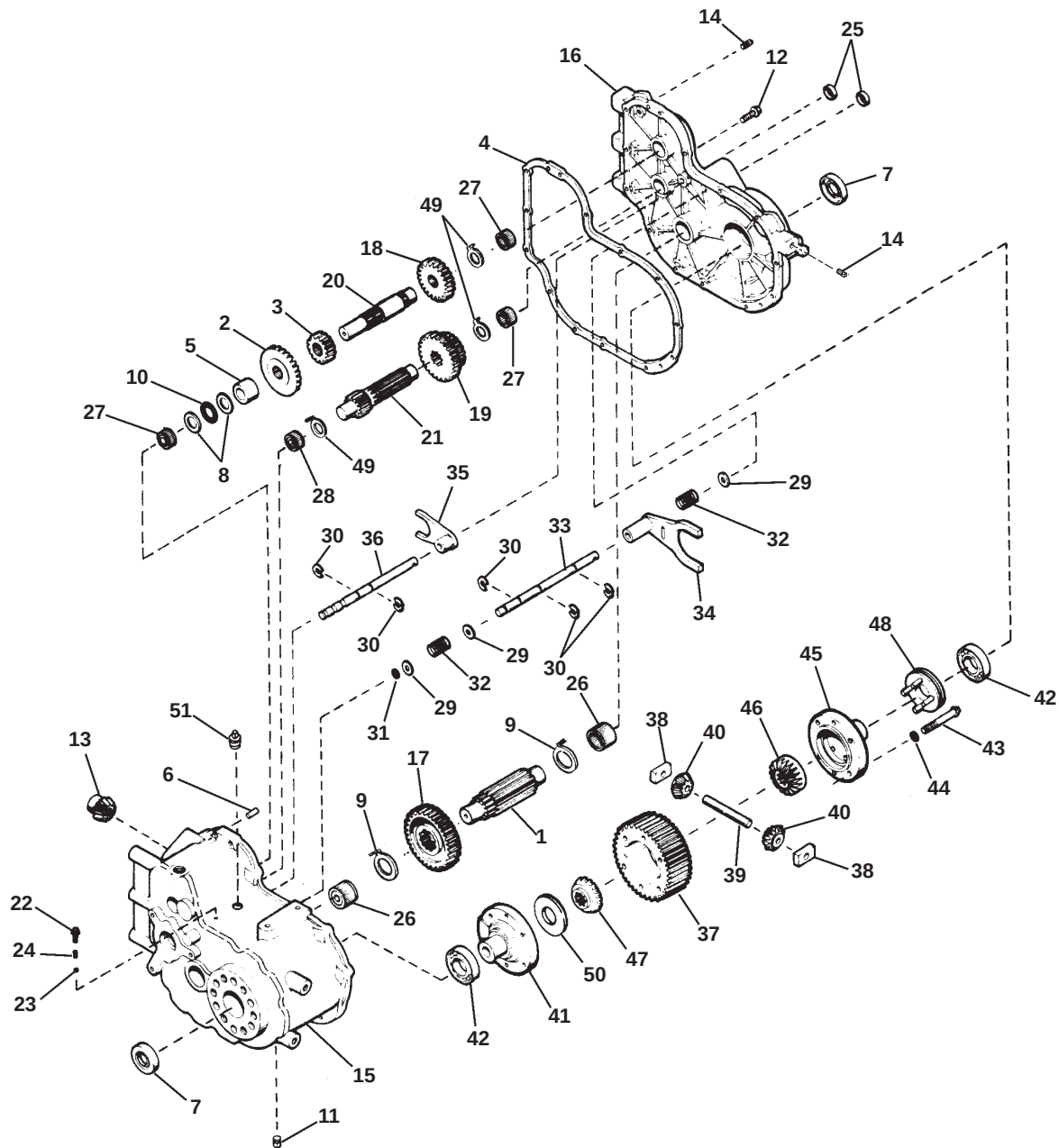


FIGURE 9

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
9-1	51-776120A	OUTPUT PINION	1	9-42	51-780125	BALL BEARING	2
9-2	51-778087	BEVEL GEAR, 30 TEETH	1	9-43	51-792101	BOLT, FLNGD, 3/8X2-3/4	6
9-3	51-778088	SPUR GEAR, 16 TEETH	1	9-44	99-G01	LOCKWASHER, 3/8	6
9-4	51-788058B	GASKET, CASE & COVER	1	9-45	51-774487	DIFFERENTIAL CARRIER	1
9-5	51-786094	SPACER	1	9-46	51-778159	BEVEL GEAR	1
9-6	51-786026	PIN, DOWEL	2	9-47	51-778158	BEVEL GEAR	1
9-7	89-006	SEAL, AXLE (788049)	2	9-48	51-784325A	SHIFT COLLAR ASSEMBLY	1
9-8	51-780045	THRUST WASHER	2	9-49	51-780157	THRUST WASHER, TABBED	3
9-9	51-780156	THRUST WASHER, TABBED	2	9-50	51-780130	THRUST WASHER	1
9-10	51-780012	THRUST BEARING	1	9-51	29-049	PIPE PLUG, 3/8	1
9-11	51-792019	MAGNETIC DRAIN PLUG	1				
9-12	51-792067	SCREW, 5/16 X 1"	13				
9-13	51-023	BEVEL PINION (778155)	1				
9-14	29-061	PIPE PLUG, 1/8	2				
9-15	51-770073A	TRANSAXLE CASE ASSY (INCLUDES ITEMS 22, 26, 27, 28 & 51)	1				
9-16	51-772086	TRANSAXLE COVER ASSY (INCLUDES ITEMS 26 & 27)	1				
9-17	51-778098	OUTPUT GEAR, 37 TEETH	1				
9-18	51-778096	SPUR GEAR, 23 TEETH	1				
9-19	51-778097	CLUSTER GEAR, 20 & 27 T	1				
9-20	51-776209A	COUNTER SHAFT	1				
9-21	51-776212	SHIFTER SHAFT AND GEAR	1				
9-22	51-792100	BOLT, HEX FLNGD 1/4X5/8	1				
9-23	51-792004	DETENT BALL	1				
9-24	51-792003	DETENT SPRING	1				
9-25	89-007	SEAL, SHIFTER SHAFT	2				
9-26	51-780099	NEEDLE BEARING	2				
9-27	51-780100	NEEDLE BEARING	3				
9-28	51-780126	NEEDLE BEARING	1				
9-29	51-780070	THRUST WASHER	3				
9-30	51-792064	SNAP RING	5				
9-31	51-792099	SNAP RING	1				
9-32	51-792102	COMPRESSION SPRING	2				
9-33	51-784327A	DIFF LOCK SHIFT ROD	1				
9-34	51-784328	SHIFTER FORK	1				
9-35	51-784195	SHIFTER FORK	1				
9-36	51-784326A	HI-LOW SHIFT ROD	1				
9-37	51-778156	RING GEAR	1				
9-38	51-786098	DRIVE BLOCK	2				
9-39	51-786096	DRIVE PIN	1				
9-40	51-778157	BEVEL PINION	2				
9-41	51-774486A	DIFFERENTIAL CARRIER (INCLUDES ITEM 51)	1				

FIGURE 10

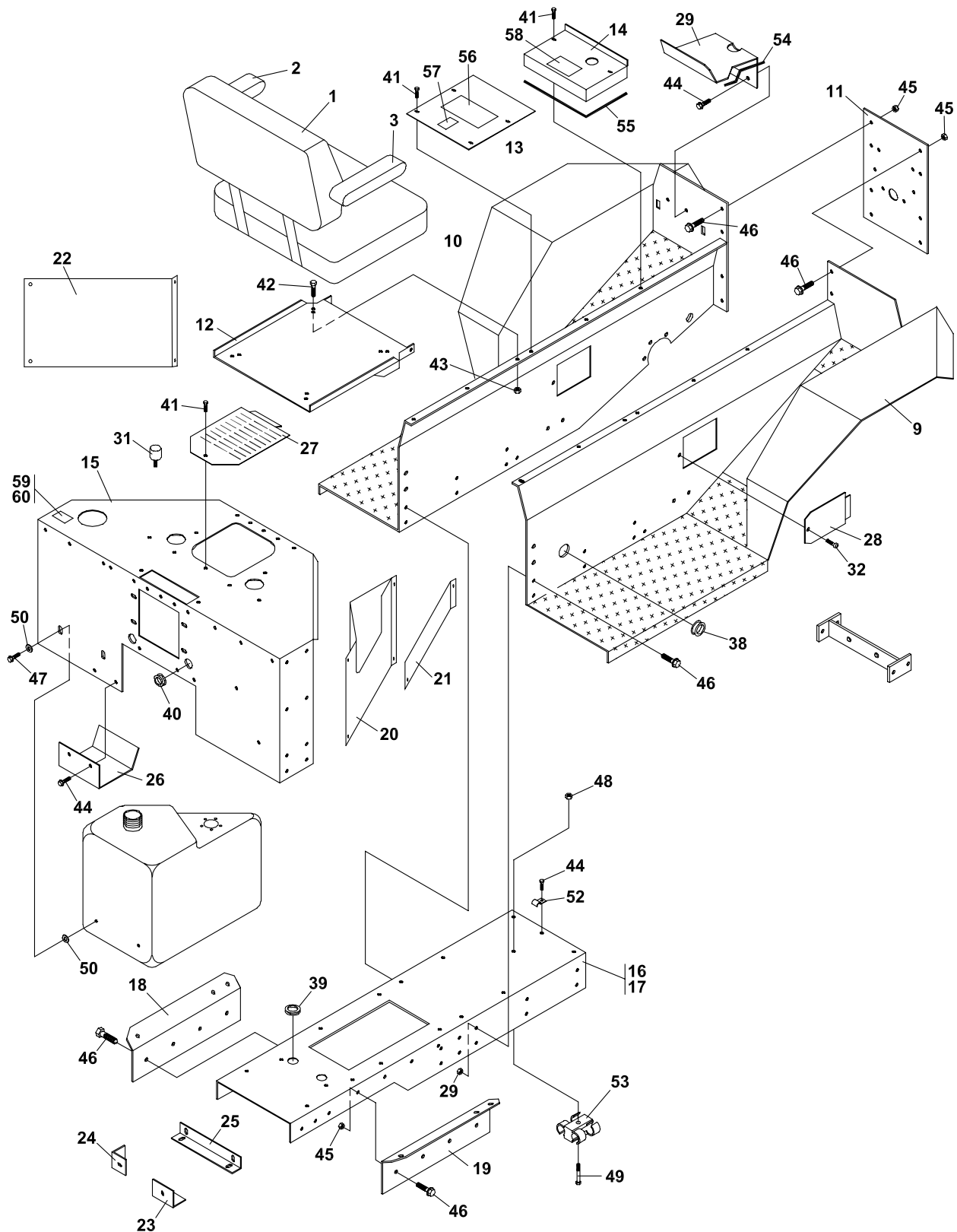


FIGURE 10

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
10-1	47-151	SEAT, XR-210 W/ LOGO	1	10-40	05-039	GROMMET, 1-5/16"X2"	2
10-2	47-097	ARMREST, LH	1	10-41	64123-113	BLT-HEX 1/4-20X2-1/4	7
10-3	47-096	ARMREST, RH	1	10-42	64123-50	BOLT-HEX 3/8-16X1	4
10-4	* 64139-13	BLT-WLF 5/16-18X1/2	6	10-43	64025-05	NUT-3/8-16 HEX	4
10-5	* 99-C0404	BOLT, SELF TAP 1/4-20X1/2	2	10-44	64139-04	BOLT-WLF 1/4-20X3/4	5
10-6	* 47-094	ADJUSTER, LATCHING	1	10-45	64141-4	NUT-WLF 3/8-16	16
10-7	* 47-095	ADJUSTER, SLAVE	1	10-46	64139-21	BLT-WLF 3/8-16X3/4	16
10-8	* 75-70420	SEAT, MICH.SUSPENSION	1	10-47	64139-08	BOLT-5/16-18X3/4 WLF	2
	(ITEM 8 IS AN OPTIONAL SEAT)			10-48	64025-29	NUT	1
10-9	62-849.17	RIGHT MAIN FRAME	1	10-49	64152-61	MACHINE SCREW	1
10-10	62-848.17	LEFT MAIN FRAME	1	10-50	64163-02	WASHER-.321X.593X11GA	4
10-11	62-529.7	FRONT BEARING PLATE	1	10-51	* 64-576.7	SPACER, BATTERY	1
10-12	62-526.7	SEAT MOUNTING PLATE	1	10-52	11-016	WIRECLIP	1
10-13	60-665	SHIELD, PUMP COVER, R	1	10-53	4134161	TUBE AND HOSE CLAMP	1
10-14	60-663.7	SHIELD, PUMP ACCESS, F	1	10-54	56-027	TRIM, TRIM-LOC, 6-1/4"	1
10-15	62-863.17	MID PANEL	1	10-55	56-027	TRIM, TRIM-LOC, 21-3/4"	1
10-16	62-850.7	REAR FRAME	1	10-56	00-200	DECAL-DO NOT TOW	1
	(ITEM 16 USED ON UNITS WITH KOHLER ENGINE)			10-57	00-209	DECAL-MADE IN THE U.S.A.	1
10-17	62-839.7	REAR FRAME	1	10-58	00-060	DECAL-FILL, TRC FLUID	1
	(ITEM 17 USED ON UNITS WITH KUBOTA ENGINES)			10-59	00-106	DECAL-GAS SYMBOL	1
10-18	14-101.7	MOUNT, LOWER ENG LH	1	10-60	00-076	DECAL-DIESEL SYMBOL	1
10-19	14-102.7	MOUNT, LOWER ENG RH	1	10-61	* 44-096	RUBBER STRIP, TANK	1
10-20	62-535.17	TOOL BOX	1				
10-21	60-347.17	BATTERY ACCESS PANEL	1				
10-22	60-458.17	SHIELD, TANK COVER	1				
10-23	64-304.7	TOP BATTERY HOLDER	1				
10-24	64-303.7	SIDE BATTERY HOLDER	1				
10-25	64-313.7	MID PANEL ANGLE	1				
10-26	60-457.7	SHIELD, GAS VALVE	1				
10-27	60-538.7	SHIELD, MID-PANEL SEAT	1				
10-28	60-619.7	COVER, ACCESS PANEL	2				
10-29	60-676.7	SHIELD, HYD TUBE COVER	1				
10-30	62-528.7	TRANSAXLE SUPPORT	1				
10-31	05-019	BUMPER	2				
10-32	99-K47	BOLT, 1/4-20X3/4 BTTN HD	2				
10-33	64123-117	BOLT-HEX 1/2-13X1-1/2	2				
10-34	64006-05	LCKWSHR-HELICAL 1/2	2				
10-35	64163-67	WASHER-.516X1X12GA	2				
10-36	64141-4	NUT-WLF 3/8-16	4				
10-37	64139-24	BOLT, FLANGED 3/8-16X1	4				
10-38	05-034	GROMMET, 1-1/2"X2"	1				
10-39	05-032	GROMMET, 11/16"X1-5/16"	1				
	(ITEM 39 USED ON UNITS WITH KOHLER ENGINE)						

* NOT ILLUSTRATED

FIGURE 11

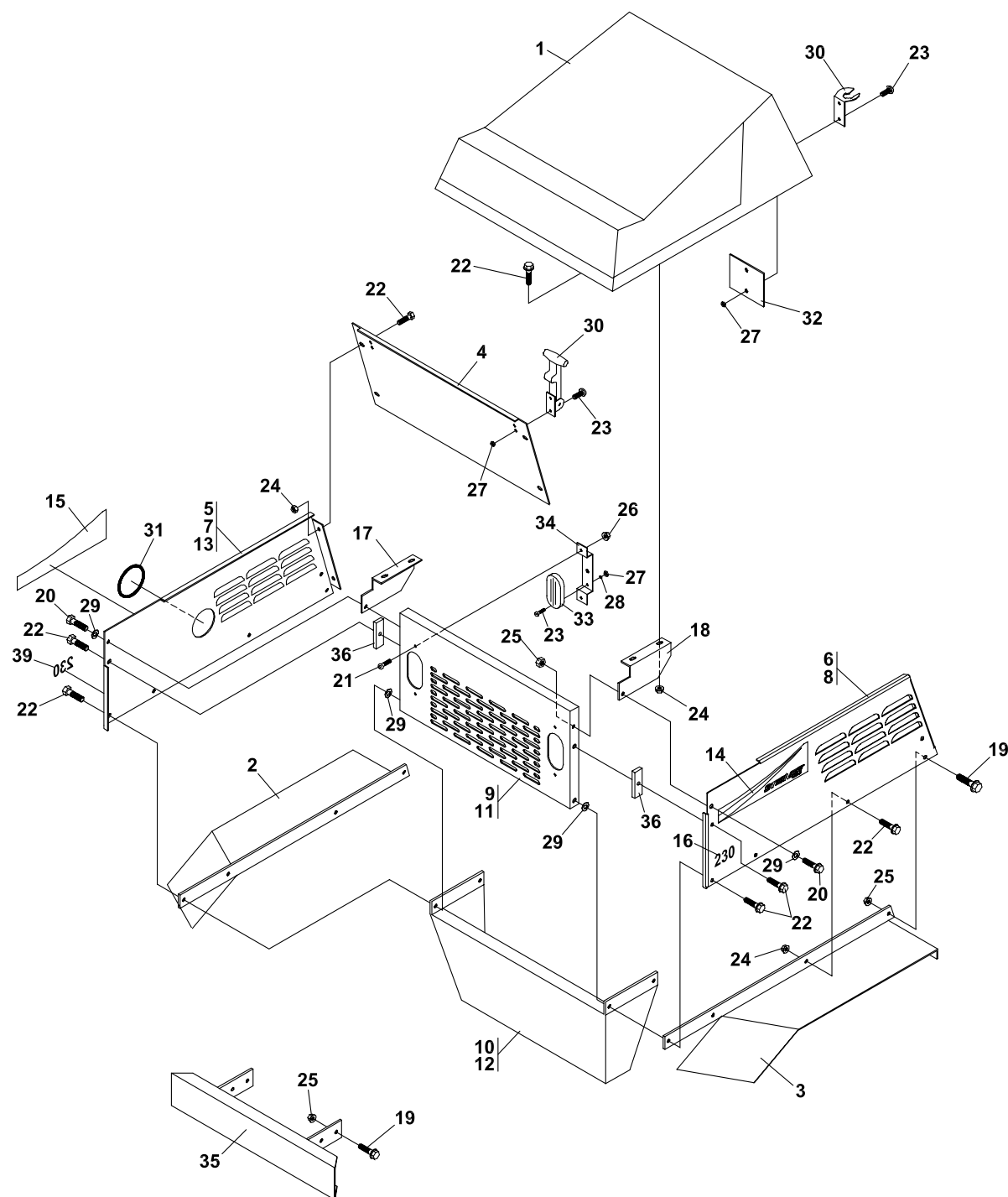


FIGURE 11

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
11-1	62-534.17	HOOD ASSEMBLY	1	11-32	64-323	HOOD PLATE	2
11-2	60-655.17	SIDE FENDER LH	1	11-33	33-034	TAIL LIGHT-TWO BULB	2
11-3	64-883.17	SIDE FENDER RH	1	11-34	64-882.7	BRKT-REAR LIGHT MNT	2
11-4	64-880.7	PANEL, FRONT	1	11-35	62-537.7	BUMPER	1
11-5	60-688.7	SIDE PANEL LH	1	11-36	64-920.7	SPACER, REAR PANEL	2
11-6	4133640.7	SIDE PANEL RH (ITEMS 5 & 6 USED ON UNITS WITH KUBOTA DIESEL ENGINE ONLY)	1	* NOT ILLUSTRATED			
11-7	64-947.7	SIDE PANEL LH (ITEM 7 USED ON UNITS WITH KUBOTA GAS ENGINE ONLY)	1				
11-8	64-916.7	SIDE PANEL RH (ITEM 8 USED ON UNITS WITH KOHLER OR KUBOTA GAS ENGINE ONLY)	1				
11-9	64-881.7	PANEL, REAR	1				
11-10	64-885.17	PANEL, LOWER REAR (ITEMS 9 & 10 USED ON UNITS WITH KUBOTA ENGINES ONLY)	1				
11-11	64-918.7	PANEL, REAR	1				
11-12	64-919.17	PANEL, LOWER REAR	1				
11-13	64-917.7	SIDE PANEL LH (ITEMS 9-14 USED ON UNITS WITH KOHLER ENGINE ONLY)	1				
11-14	4128741	LABEL-230 HOOD, RH	1				
11-15	4128742	LABEL-230 HOOD, LH	1				
11-16	4128487	LABEL-230	2				
11-17	64-727.7	HINGE-HOOD, LEFT	1				
11-18	64-726.7	HINGE-HOOD, RIGHT	1				
11-19	64139-18	BLT-WLF 3/8-16X1-1/4	6				
11-20	64123-16	BLT-HEX 3/8-16X1-1/4	2				
11-21	99-K70	BOLT-BTTN HD 1/4-20X1/2	4				
11-22	64139-08	BOLT-WLF 5/16-18X3/4	16				
11-23	01-040	SCREW, MACHINE 10-32X1	12				
11-24	64141-6	NUT, 5/16-18	16				
11-25	64141-4	NUT-WLF 3/8-16	8				
11-26	64141-2	NUT-WLF 1/4-20	4				
11-27	64025-14	NUT-HEX #10-32	12				
11-28	120052	LOCKWASHER	4				
11-29	64163-61	WASHER .81X.406X16GA	4				
11-30	47-030	RUBBER LATCH ASSY	2				
11-31	56-043-9	TRIM, TRIM-LOCK, 9"	1				

FIGURE 12

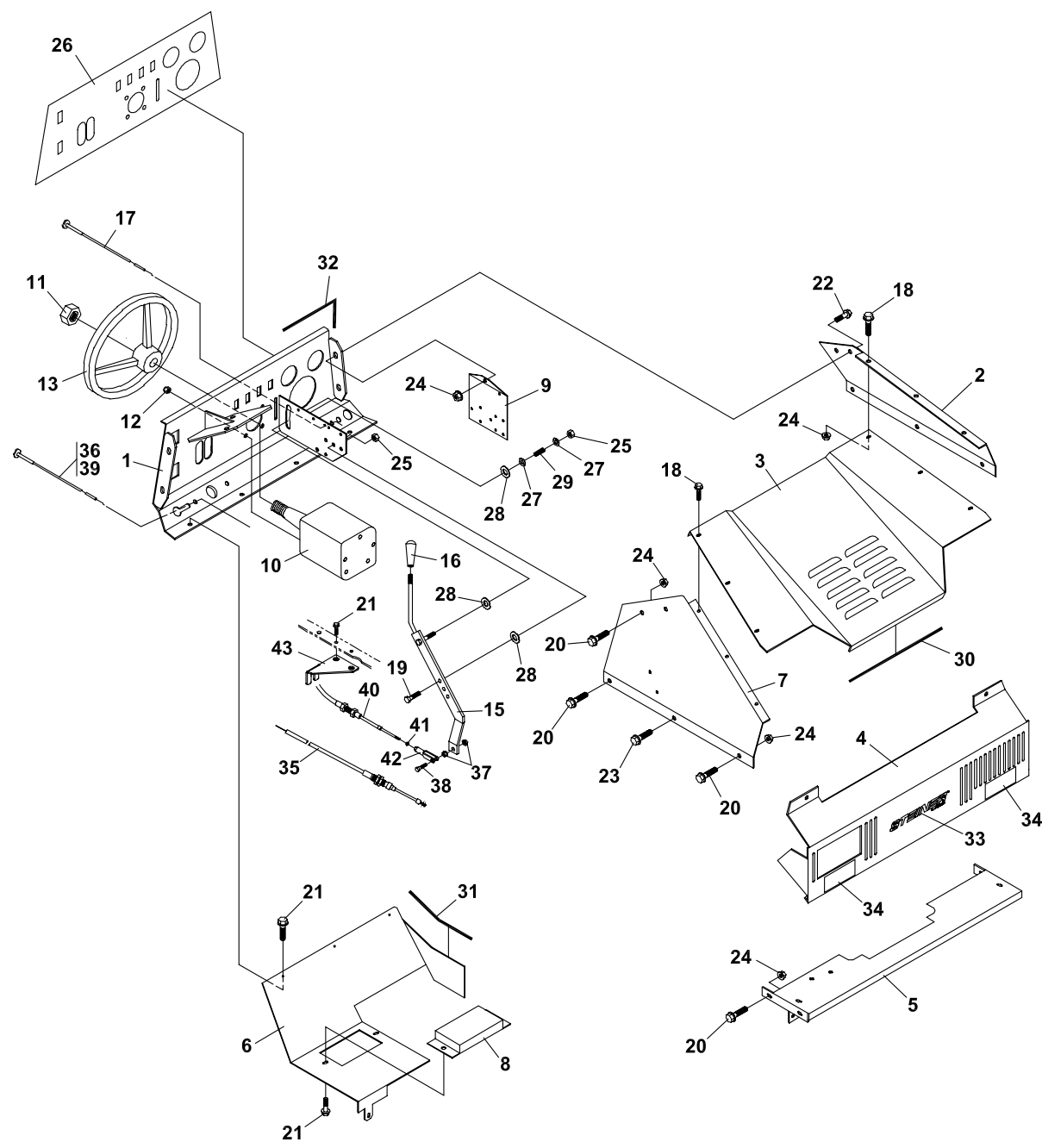


FIGURE 12

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
12-1	4133041.7	DASH ASSEMBLY	1				
12-2	60-658.17	SIDE, DASH MOUNT LH	1				
12-3	60-657.17	HOOD, FRONT	1				
12-4	60-660.7	PANEL, FRONT	1				
12-5	64-912.7	SUPPORT, PANEL	1				
12-6	60-664.7	SHIELD, UNDER DASH	1				
12-7	60-677.17	SIDE, DASH MOUNT RH	1				
12-8	64-942.7	DOGHOUSE, SHIELD	1				
12-9	64-922.7	PLATE, CIRCUIT MNT	2				
12-10	23-056	STEERING VALVE, 5 PORT	1				
12-11	99-E11	NUT, STEERING VALVE	1				
12-12	99-E16	ACORN NUT, 5/16 NF	4				
12-13	47-103	STEERING WHEEL	1				
12-14 *	47-104	CAP, STEERING WHEEL	1				
12-15	40-328.7	THROTTLE LEVER	1				
12-16	47-114	KNOB, TAPERED	1				
12-17	47-080	CABLE, PARKING BRAKE	1				
12-18	64139-08	BOLT-WLF 5/16-18X3/4	8				
12-19	64123-68	BOLT-HEX 5/16-18X1	1				
12-20	64139-21	BOLT-WLF 3/8-16X3/4	15				
12-21	64139-04	BOLT-WLF 1/4-20X3/4	5				
12-22	64139-24	BOLT-WLF 3/8-16X1	2				
12-23	99-K58	BOLT-BTTN HD, 3/8-16X3/4	1				
12-24	64141-4	NUT-WLF 3/8-16	14				
12-25	64229-02	LOCKNUT-NYLON 5/16-18	2				
12-26	4137544	DECAL, 230 DASH	1				
12-27	64163-04	WASHER, 25/64X5/8X16GA	2				
12-28	64-799	WASHER, 13/32X1-9/32	3				
12-29	41-039	SPRING, COMPRESSION	1				
12-30	56-027	TRIM, TRIM-LOC, 12-1/4"	1				
12-31	56-027	TRIM, TRIM-LOC, 7-1/2"	1				
12-32	56-046	TRIM, TRIM-LOC, 54"	1				
12-33	4128372	LABEL-STEINER DIECUT	1				
12-34	00-025	DECAL-KEEP HANDS AWAY	2				
12-35	4137515	THROTTLE CABLE	1				
12-36	47-034	CABLE, CHOKE 94" LONG	1				
12-37	99-E20	FLANGE NUT, 1/4-20 NC	2				
12-38	90-0412	BOLT, 1/4-20X1-1/2 NC	1				
12-39	47-160	CABLE-CHOKE 88"	1				
12-40	47-159	CABLE-THROTTLE 107"	1				
12-41	01-013	NUT-#10-32	1				
12-42	43-Y0304F	YOKE END, 10-32X1/4 PIN	1				
12-43	6126005.7	MOUNT, THROTTLE CABLE 1 (ITEMS 39-45 USED ON UNITS WITH KOHLER ENGINE ONLY)	1				

* NOT ILLUSTRATED

FIGURE 13

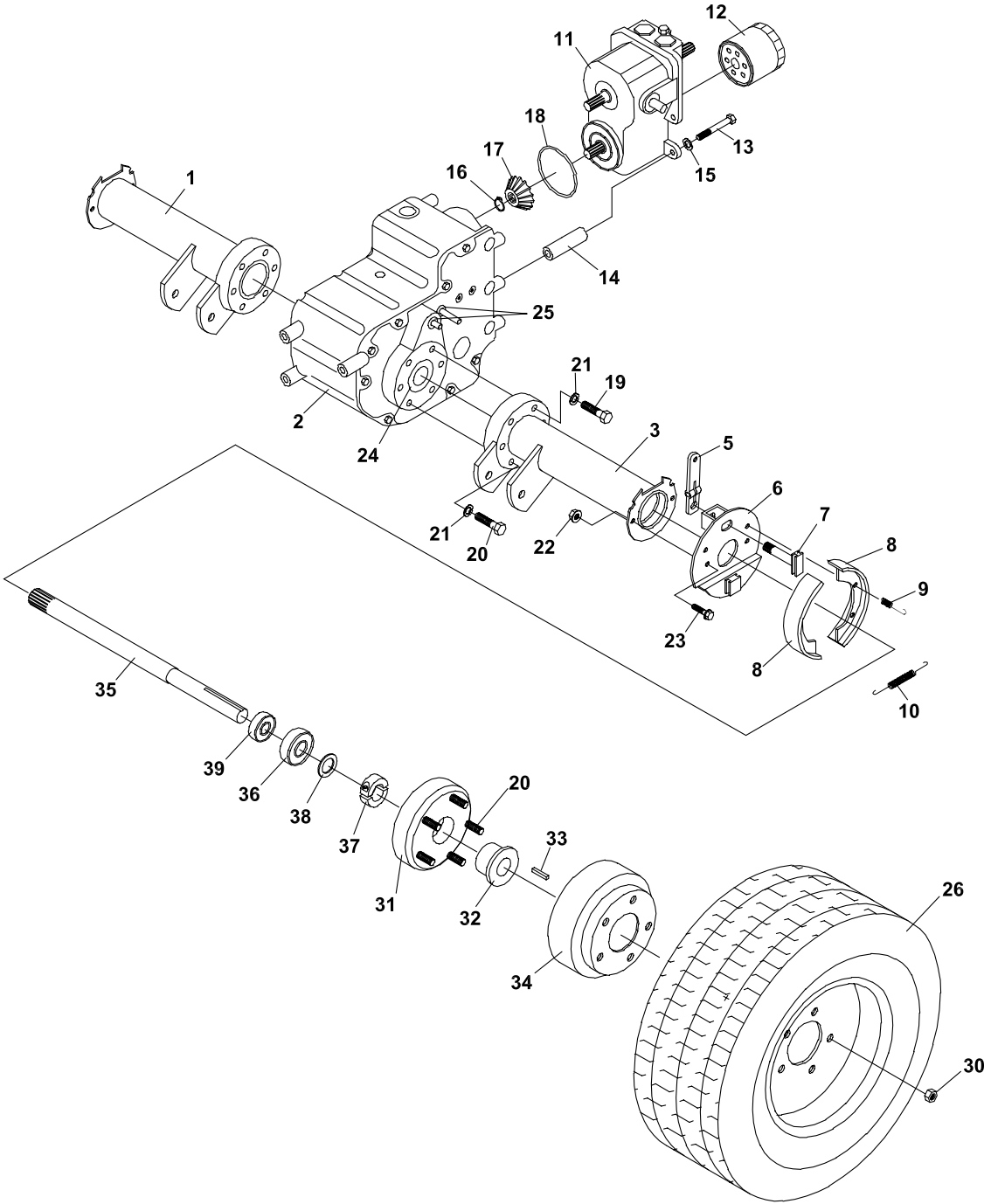


FIGURE 13

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
13-1	50-094.7	TUBE, TRANSAXLE RH	1				
13-2	51-022	TRANSAXLE, W/DIFF LOCK	1				
13-3	50-095.7	TUBE, TRANSAXLE LH	1				
13-4 *	53-114	BRAKE ASSY (INCLUDES ITEMS 5-10)	2				
13-5	53-KN35488	LEVER-COMPLETE	1				
13-6	53-KN25764	BACKING PLATE	1				
13-7	53-KN35045	CAM	1				
13-8	53-KN34969-02.07	SHOE ASSEMBLY	2				
13-9	53-KN45434	SPRING-HOLD DOWN	2				
13-10	53-KN45433	SPRING-RETURN	1				
13-11	21-076	PUMP, SUNDSTRAND	1				
13-12	21-077	FILTER-PUMP	1				
13-13	64123-139	BOLT-HEX 3/8-16X4	4				
13-14	64-309	SPACER, KYB PUMP	4				
13-15	64006-03	WSHR, 3/8 HELICAL LOCK	4				
13-16	04-002	SNAP RING, 5/8	1				
13-17	51-023	PINION GEAR	1				
13-18	26-003	O-RING FOR PUMP	1				
13-19	64123-72	BLT-HEX 1/2-13X2-1/2 (ITEM 19 USED ON UPPER 3 HOLES)	6				
13-20	64123-71	BLT-HEX 1/2-20X2-1/4 (ITEM 20 USED ON LOWER 3 HOLES)	16				
13-21	64006-05	WSHR, 1/2 HELICAL LOCK	12				
13-22	64141-4	NUT-WLF 3/8-16	4				
13-23	64139-21	BLT-WLF 3/8-16X3/4	4				
13-24	89-006	SEAL-AXLE	2				
13-25	89-007	SEAL-SHIFT ROD	2				
13-26	53-173	WHEEL ASSY 24x12x12 (INCLUDES ITEMS 27 & 28)	2				
13-27 *	53-174	RIM-12X9.5	1				
13-28 *	53-202	TUBE-26X12X12	1				
13-29 *	75-70465	WEIGHTS-WHEEL (2)	1				
13-30	64187-03	WHEEL NUT 1/2-20	10				
13-31	53-059	HUB, 5-BOLT, 1/2" HOLES (INCLUDES QTY 5 OF ITEM 20)	2				
13-32	4133678	BUSHING, AXLE HUB - 230	2				
13-33	85-K0510	KEY, 5/16 X 1-1/4	2				
13-34	50-096.7	BRAKE DRUM	2				
13-35	4133671	AXLE, 230 DRIVE	2				
13-36	4133672	BEARING, AXLE 230	2				
13-37	4133682	COLLAR, SET - 230 AXLE	2				
13-38	4133681	SPACER, AXLE COLLAR	2				
13-39	4133683	SEAL, 230 DRIVE AXLE	2				

*NOT ILLUSTRATED

FIGURE 14

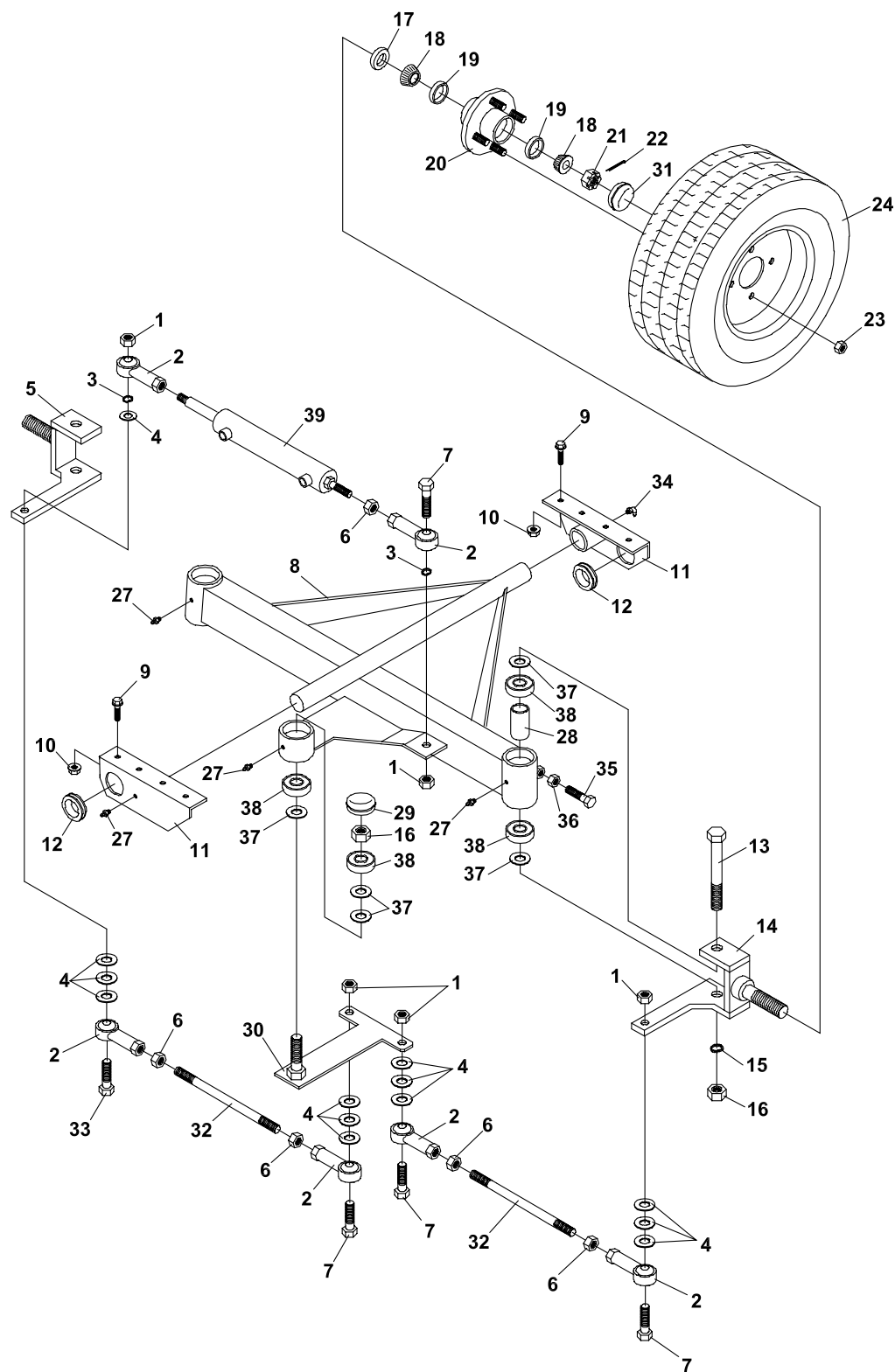


FIGURE 14

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
14-1	64151-28	NUT-HEX 5/8-18 CNTRLCK	5	14-31	53-068	HUB CAP	2
14-2	4132296	ROD END - 5/8	6	14-32	42-319	TIE ROD	2
14-3	64006-04	LOCKWSHR-HELICAL 5/8	2	14-33	64123-133	BOLT-HEX 5/8-18X3	1
14-4	64163-16	WASHER-41/64x1-3/8x12GA	13	14-34	29-014	GREASE FITTING, 1/4-28 90	1
14-5	50-045.7	SPINDLE-STEERING LEFT	1	14-35	64123-109	BOLT-HEX 5/8-11X1-1/2	1
14-6	99-E11	NUT, STEERING VALVE	5	14-36	99-E06	JAM NUT, 5/8-11 NC	1
14-7	91-1016	BOLT-HEX 5/8-18X2	4	14-37	64163-06	WASHER, .768X1.25X14G	7
14-8	62-531.7	AXLE-REAR STEERING	1	14-38	55-Z9504AB	BALL BEARING	6
14-9	64139-24	BOLT, FLANGE 3/8-16X1 (QTY 8 USED ON UNITS WITH KUBOTA ENGINES) (QTY 6 USED ON UNITS WITH KOHLER ENGINES)		14-39	4132321	STEERING CYLINDER, 2X4	1
				14-40 *	21-0A002813	KIT-SEAL, CYLINDER	1
				* NOT ILLUSTRATED			
14-10	64141-4	NUT-WLF 3/8-16	4				
14-11	62-864.7	PLATE-AXLE ANCHOR	2				
14-12	05-034	GROMMET (QTY 1 USED ON UNITS WITH KUBOTA ENGINES) (QTY 2 USED ON UNITS WITH KOHLER ENGINES)					
14-13	91-1244	BOLT-HEX 3/4-16X5-1/2	2				
14-14	50-046.7	SPINDLE-STEERING RIGHT	1				
14-15	96-12	LOCKWASHER, 3/4	2				
14-16	64025-06	NUT-HEX 3/4-16 2A	3				
14-17	89-010	OIL SEAL	2				
14-18	55-L44643	BEARING, TAPER SINGLE	4				
14-19	55-L44610	BEARING, CUP	4				
14-20	50-086.7	HUB, 4-BOLT, REAR AXLE	2				
14-21	99-E19	CASTLE NUT, 1-14 NF	2				
14-22	02-CP0412	COTTER PIN, 1/8X1-1/2	2				
14-23	64187-03	WHEEL NUT 1/2-20	8				
14-24	53-065	WHEEL ASSY, 18X8.50X8 (INCLUDES ITEMS 25 & 26)	2				
14-25 *	53-054	TIRE, 18X8.50X8, RIBBED	1				
14-26 *	53-055	RIM, 8X7, WHITE	1				
14-27	29-010	GREASE FITTING, 1/4-28	4				
14-28	64-302	SPACER-KINGPIN BEARING	2				
14-29	53-060	CAP-DUST	1				
14-30	40-204.7	CENTER PIVOT-STEERING	1				

FIGURE 15

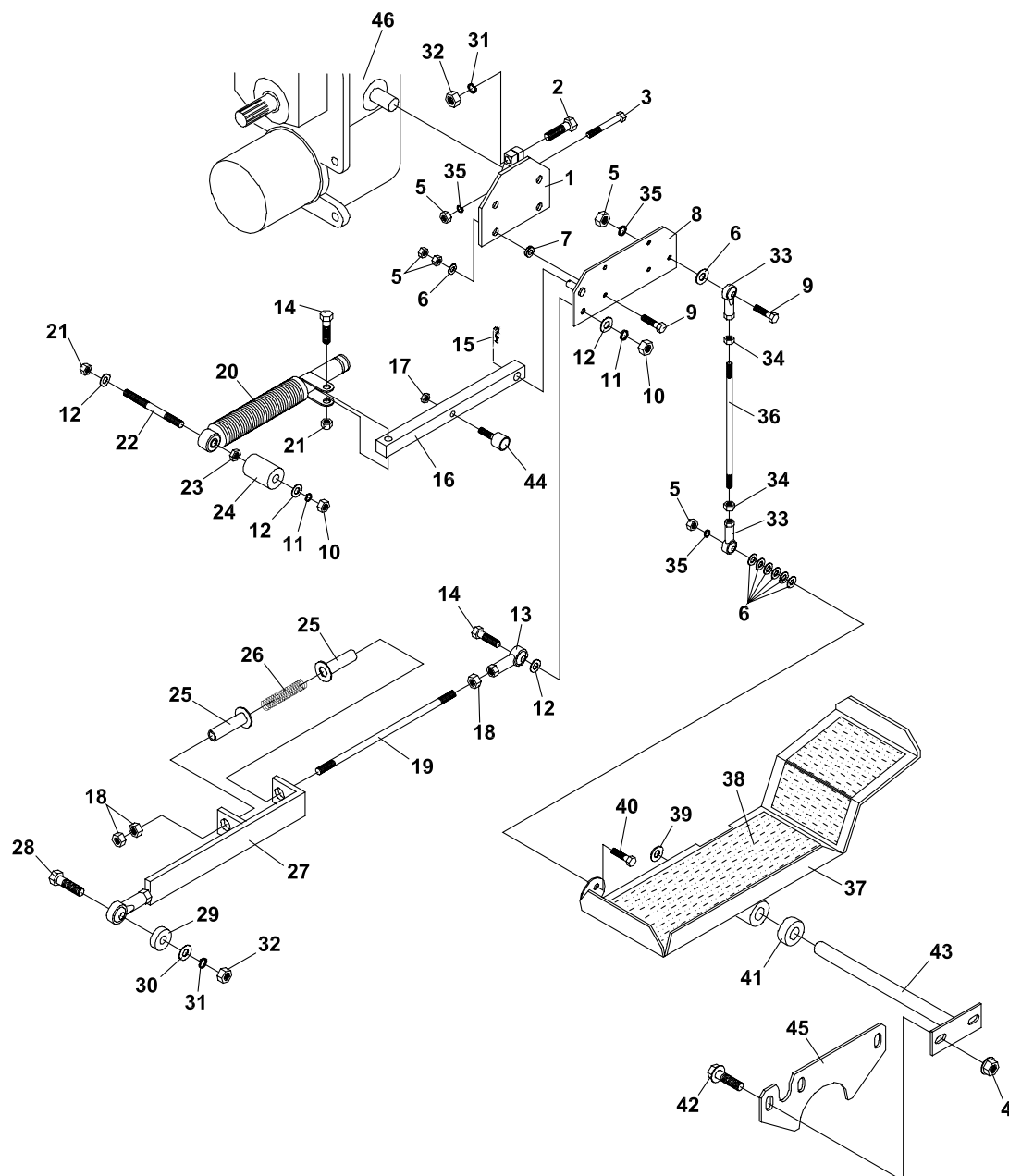


FIGURE 15

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
15-1	40-202.7	LEVER-PUMP SHAFT CLMP	1				
15-2	64123-100	BOLT-HEX 3/8-16X2-1/4	1				
15-3	64123-60	BOLT-HEX 1/4-20X2	1				
15-4	64141-4	NUT-WLF 3/8-16	2				
15-5	64025-01	NUT-HEX 1/4-20	11				
15-6	64163-86	WASHER .265X.625X.125	8				
15-7	05-025	GROMMET, 1/4 IDX5/8 OD	4				
15-8	40-203.7	LEVER, PUMP CONTROL	1				
15-9	64123-114	BOLT-HEX 1/4-20X1	5				
15-10	64025-02	NUT-HEX 5/16-18	2				
15-11	64006-02	LCKWSHR-HELICAL 5/16	2				
15-12	64163-04	WASHER 25/64X5/8X16GA	4				
15-13	43-005A	ROD END, 5/16"	1				
15-14	64123-47	BLT-HEX 5/16-18X1-1/4	2				
15-15	02-PP0313	PIN, 3/16 x 1.5/8	1				
15-16	64-1011.7	SHOCK MOUNT	1				
15-17	F1002	NUT, JAM 1/4-20 UNC	1				
15-18	64025-03	NUT-HEX 5/16-24	3				
15-19	42-317	NEUTRAL LINK	1				
15-20	47-128	STABILIZER, SHOCK	1				
15-21	64229-02	LOCKNUT-NYLON 5/16-18	2				
15-22	64-1009	SHOCK MOUNT	1				
15-23	99-E52	JAM NUT, 5/16-18 NC	1				
15-24	64-1010	SPACER	1				
15-25	42-465	SLIDE, NEUTRAL LOCATOR	2				
15-26	41-067	SPRING, 6-3/4X.568X.071	1				
15-27	42-316.7	LOCATOR, NEUTRAL	1				
15-28	64123-70	BOLT-HEX 3/8-16X1-1/2	1				
15-29	64-1008	SPACER-NEUTRAL BRKT	1				
15-30	64163-61	WASHER .81X.406X16GA	1				
15-31	64006-03	LCKWSHR-HELICAL 3/8	2				
15-32	64025-05	NUT-HEX 3/8-16	2				
15-33	43-004A	ROD END, 1/4"	2				
15-34	64025-23	NUT-HEX 1/4-28	2				
15-35	64006-01	LOCKWASHER-1/4 HELICAL	3				
15-36	42-495	ROD, JACKSHAFT	1				
15-37	40-327.7	PEDAL, FWD-REV	1				
15-38	56-040	FLEXTREAD, 4"X18"	1				
15-39	64163-67	WASHER-.516X1X12GA	1				
15-40	64123-07	BOLT-HEX 1/4-20X1-1/2	1				
15-41	85-SC08	SET COLLAR	1				
15-42	64139-24	BOLT, FLANGE 3/8-16X1	2				
15-43	42-315.7	PIN, FWD-REV PEDAL	1				
15-44	55-116	BEARING, .25 STUDX.625	1				
15-45	64-864.7	SUPPORT, AXLE	1				
15-46	21-076	PUMP, SUNDSTRAND	1				

* NOT ILLUSTRATED

FIGURE 16

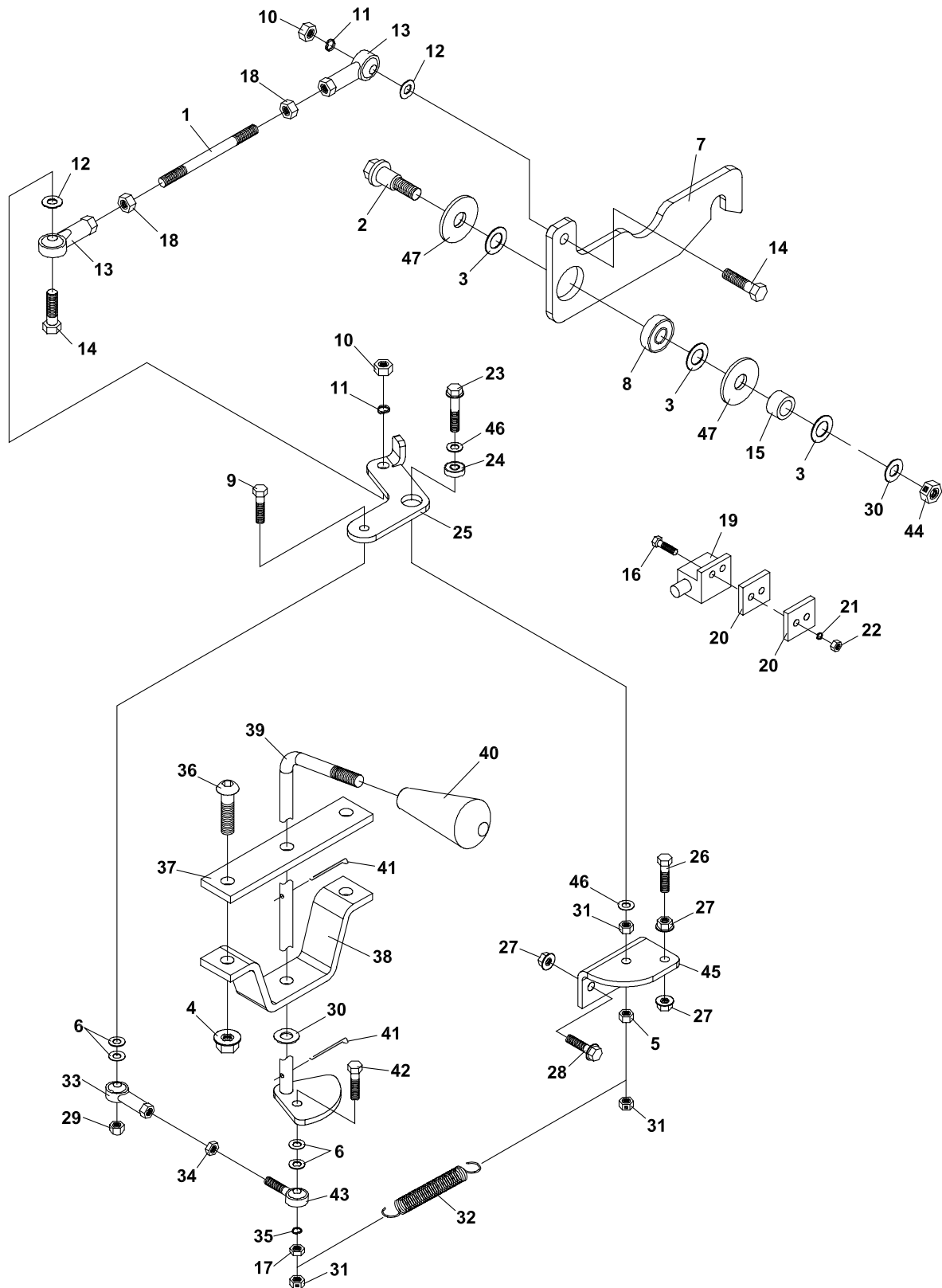


FIGURE 16

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
16-1	64-1017	CONNECTING LINK	1				
16-2	99-K102	BOLT, SHOULDER 1/2X1	1				
16-3	F5054	WASHER, 1/2X7/8X.032	3				
16-4	64141-4	NUT-WLF 3/8-16	2				
16-5	64025-01	NUT-HEX 1/4-20	1				
16-6	64163-86	WASHER .265X.625X.125	4				
16-7	64-1019.7	LATCH	1				
16-8	B2010	BEARING, BALL 1/2"ID	1				
16-9	64123-114	BOLT-HEX 1/4-20X1	1				
16-10	64025-02	NUT-HEX 5/16-18	2				
16-11	64006-02	LCKWSHR-HELICAL 5/16	2				
16-12	64163-04	WASHER 25/64X5/8X16GA	2				
16-13	43-005A	ROD END, 5/16"	2				
16-14	64123-47	BLT-HEX 5/16-18X1-1/4	2				
16-15	64-1018	SPACER	1				
16-16	01-040	SCREW, MACHINE 10-32X12					
16-17	F1002	NUT, JAM 1/4-20 UNC	1				
16-18	64025-03	NUT-HEX 5/16-24	2				
16-19	31-070	SWITCH, N.O. PLUNGER	1				
16-20	64-1007.7	SPACER-SWITCH	2				
16-21	01-018	WASHER, LOCK #10	2				
16-22	01-013	NUT-HEX #10-32	2				
16-23	99-K103	BOLT, FLANGE 1/4-20X1-1/2	1				
16-24	55-115	BEARING, .25	1				
16-25	64-1016.7	PIVOT ARM	1				
16-26	64123-89	BOLT-HEX 1/4-20X3/4	1				
16-27	64141-2	NUT-WLF 1/4-20	4				
16-28	64139-04	BOLT-WLF 1/4-20X3/4	2				
16-29	64229-01	LOCKNUT-1/4-20 NYLON	1				
16-30	64163-61	WASHER .81X.406X16GA	2				
16-31	64151-17	LOCKNUT-HEX 1/4-20	3				
16-32	41-013	SPRING	1				
16-33	43-004A	ROD END, 1/4"	1				
16-34	64025-23	NUT-HEX 1/4-28	1				
16-35	64006-01	LOCKWASHER-1/4 HELICAL	1				
16-36	99-17	BOLT-BTTN HD, 3/8-16X1	2				
16-37	64-1012.7	MOUNT, TOP HANDLE	1				
16-38	64-1013.7	MOUNT, LOWER HANDLE	1				
16-39	64-1014.7	PEDAL LOCK HANDLE	1				
16-40	47-114	KNOB, TAPERED 3/8-16	1				
16-41	02-CP0306	COTTER PIN, 3/32X3/4	2				
16-42	64123-80	BLT-HEX 1/4-20X1-1/4	1				
16-43	43-004MA	ROD END, 1/4"	1				
16-44	64151-18	LOCKNUT-HEX 3/8-16	1				
16-45	64-1015.7	PIVOT MOUNT	1				
16-46	453023	FLATWASHER, 1/4	2				
16-47	99-B63	WASHER, 1/2X1-1/2 OD	2				

* NOT ILLUSTRATED

FIGURE 17

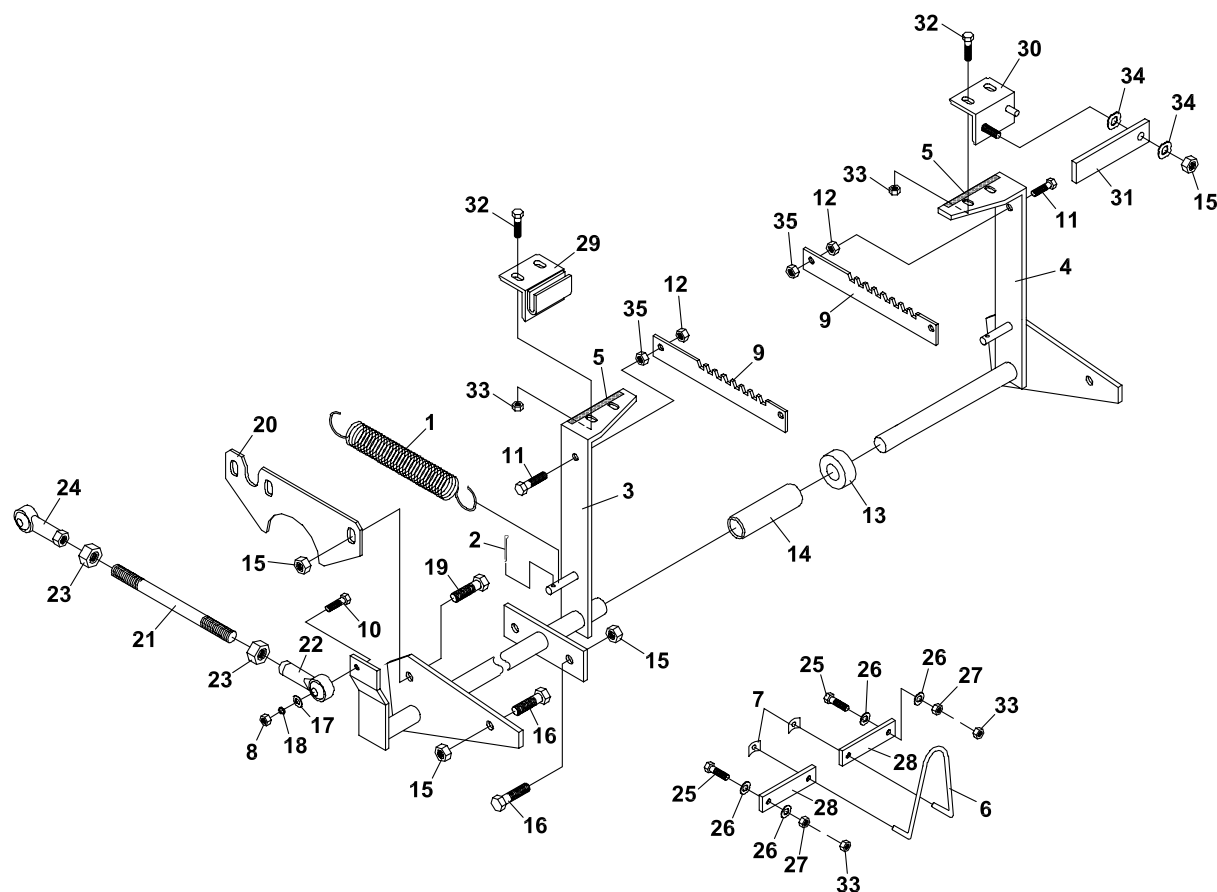


FIGURE 17

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
17-1	41-048	SPRING, EXT 1.0 X 4.15	2				
17-2	02-CP0508	COTTER PIN, 5/32 X 1	2				
17-3	40-212.7	PEDAL-RIGHT BRAKE	1				
17-4	40-211.7	PEDAL-LEFT BRAKE	1				
17-5	44-146	TREAD-BRAKE PEDAL	2				
17-6	64-820	LINK, BRAKE HOOK UP	1				
17-7	04-SN03	SPEED NUT, 3/16	2				
17-8	64025-01	NUT-HEX 1/4-20	2				
17-9	47-033.7	LEVER, BRAKE LOCK	2				
17-10	64123-07	BOLT-HEX 1/4-20X1-1/2	2				
17-11	64123-47	BOLT-HEX 5/16-18X1-1/4	2				
17-12	64229-02	LOCKNUT-NYLON 5/16-18	2				
17-13	85-SC12	SET COLLAR	1				
17-14	64-306.7	SPACER	1				
17-15	64141-4	NUT-WLF 3/8-16	7				
17-16	64139-21	BOLT-WLF 3/8-16X3/4	4				
17-17	453023	FLATWASHER, 1/4	2				
17-18	64006-01	LOCKWASHER, 1/4	2				
17-19	64139-24	BOLT, FLANGE 3/8-16X1	2				
17-20	64-864.7	SUPPORT, AXLE	2				
17-21	42-485	ROD-BRAKE LINK	2				
17-22	43-011	ROD END-SPHERICAL 3/8"	2				
17-23	64025-04	NUT-HEX 3/8-24	4				
17-24	43-006A	ROD END 3/8"	2				
17-25	64123-80	BOLT-HEX 1/4-20X1-1/4	2				
17-26	64163-86	WSHR-FLAT .265X.625X.12	4				
17-27	64025-01	NUT-HEX 1/4-20	2				
17-28	64-819.7	STRAP, BRAKE LOCK ENG	2				
17-29	62-819.7	BRAKE PEDAL LOCK-RIGHT	1				
17-30	62-820.7	BRAKE PEDAL LOCK-LEFT	1				
17-31	64-921.7	STRAP, BRAKE PEDAL	1				
17-32	64139-04	BOLT-WLF 1/4-20X3/4	4				
17-33	64141-2	NUT-WLF 1/4-20	6				
17-34	64163-02	WASHER-.328X.608X11GA	2				
17-35	64025-02	NUT-HEX 5/16-18	2				

*NOT ILLUSTRATED

FIGURE 18

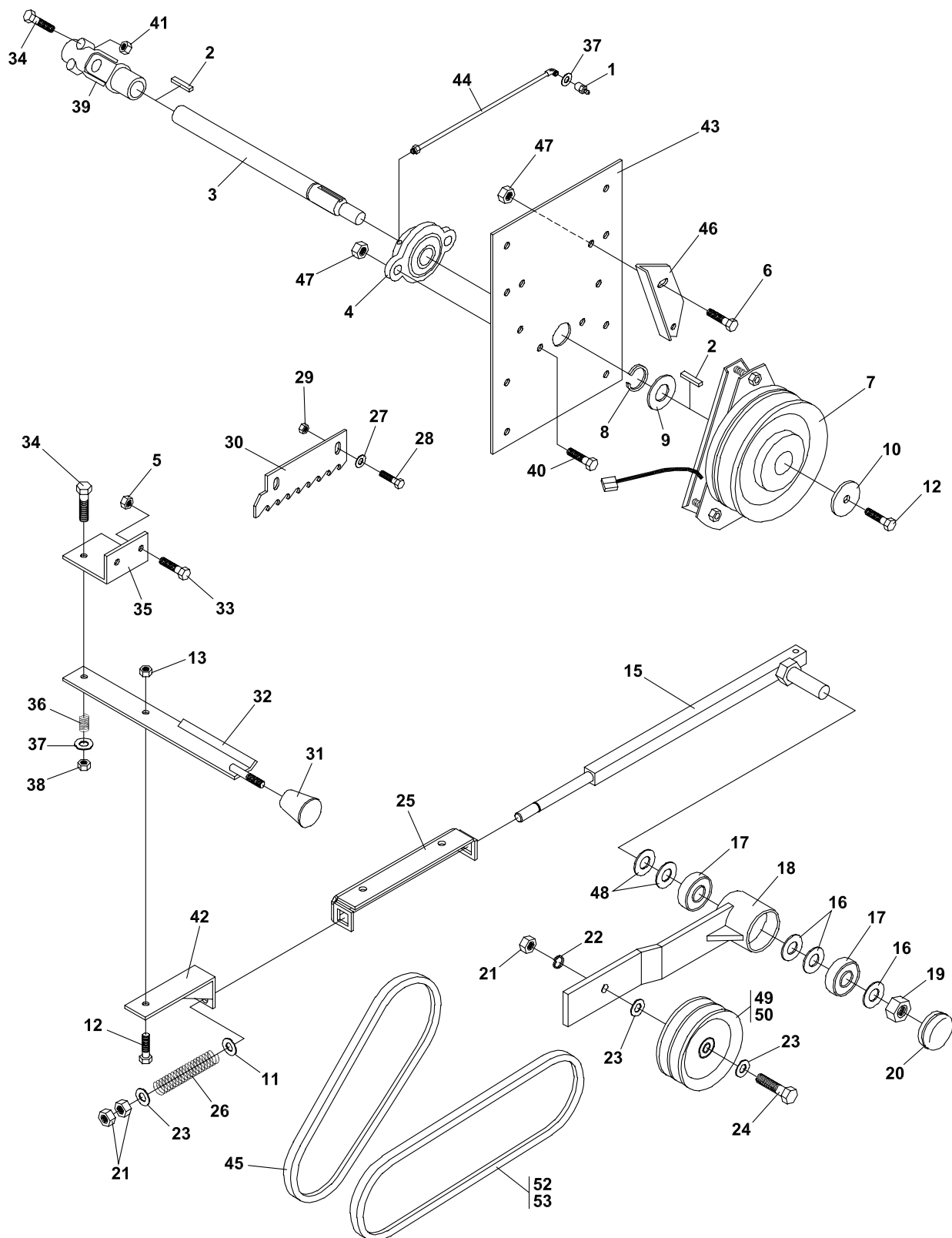


FIGURE 18

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
18-1	29-114	FITTING, GREASE 1/8 FPT	1	18-44	20-126	HOSE, GREASE 1/4 X 13"	1
18-2	64164-12	KEY-1/4X1/4X1 SQ END	2	18-45	81-B033	V BELT B033	1
18-3	80-242	PTO SHAFT	1	18-46	64-664.7	BRKT-CLUTCH ANCHOR	1
18-4	4138878	FLANGE BEARING	1	18-47	64141-4	NUT-WLF 3/8-16	4
18-5	64141-6	NUT-HEX, 5/16-18	2	18-48	99-B34	WASHER, 3/4ID, 18GA	2
18-6	64139-21	BLT-WLF 3/8-16X3/4	2	18-49	83-052	PULLEY-2 GROOVE IDLER	1
18-7	35-070	CLUTCH-ELECTRIC	1			(ITEM 53 USED ON UNITS WITH KUBOTA DIESEL ENGINE)	
18-8	04-011	SNAP RING, 1"X1/8"	1				
18-9	64-691	SPACER-CLUTCH	1				
18-10	64-692	WASHER	1	18-50	83-026	PULLEY-2 GROOVE IDLER	1
18-11	64163-67	WASHER .516X1X12GA	1			(ITEM 54 USED ON UNITS WITH KUBOTA OR KOHLER GAS ENGINE)	
18-12	64139-24	BOLT-FLANGED 3/8-16X1	2				
18-13	64025-05	NUT-HEX 3/8-16	2				
18-14 *	87-159	KIT-CROSS	1	18-51 *	55-6204	BEARING-REPL FOR 83-026	2
18-15	4132676.7	SLIDE, FRONT IDLER	1	18-52	81-A040	BELT-A40	1
18-16	64163-06	WASHER .756X1.25X14G	3			(ITEM 54 USED ON UNITS WITH KUBOTA OR KOHLER GAS ENGINE)	
18-17	55-Z9504AB	BALL BEARING	2				
18-18	40-281.7	IDLER ARM, FRONT	1				
18-19	99-AC12	LOCKNUT, 3/4 NF	1	18-53	81-B041	BELT-B41	1
18-20	53-060	DUST CAP	1			(ITEM 57 USED ON UNITS WITH KUBOTA DIESEL ENGINE)	
18-21	64025-09	HEX, NUT 1/2-13	3				
18-22	64006-05	LOCKWASHER, 1/2	1				
18-23	64163-67	WASHER .516X1X12GA	3				
18-24	90-0828	BOLT-HEX 1/2-13X3-1/2	1				
18-25	4132674.7	FRAME, FRONT IDLER	1				
18-26	41-058	SPRING-COMP 0.968X4.00	1				
18-27	64163-86	WASHER-FLAT 1/4"	2				
18-28	64139-04	BOLT-WLF 1/4-20X3/4	2				
18-29	64141-2	NUT-WLF 1/4-20	2				
18-30	64-641.7	BAR-BELT ADJ NOTCH	1				
18-31	47-001	KNOB-SMALL	1				
18-32	40-282.7	LEVER-PTO BELT ADJ	1				
18-33	64139-08	BOLT-WLF 5/16-18X3/4	2				
18-34	64123-70	BOLT-HEX 3/8-16X1-1/2	3				
18-35	64-629.7	BRKT-ADJ LEVER MOUNT	1				
18-36	41-050	SPRING-COMP 7/16X1	1				
18-37	64163-61	WASHER-FLAT, 3/8	2				
18-38	64229-03	LOCKNUT-NYLON 3/8-16	1				
18-39	87-228	U-JOINT	1				
18-40	64123-50	BOLT-HEX 3/8-16X1	2				
18-41	64151-18	LOCKNUT, CENTER 3/8-16	2				
18-42	64-632.7	BRKT, SPRING ADJ	1				
18-43	62-529.7	FRONT BEARING PLATE	1				

*NOT ILLUSTRATED

FIGURE 19

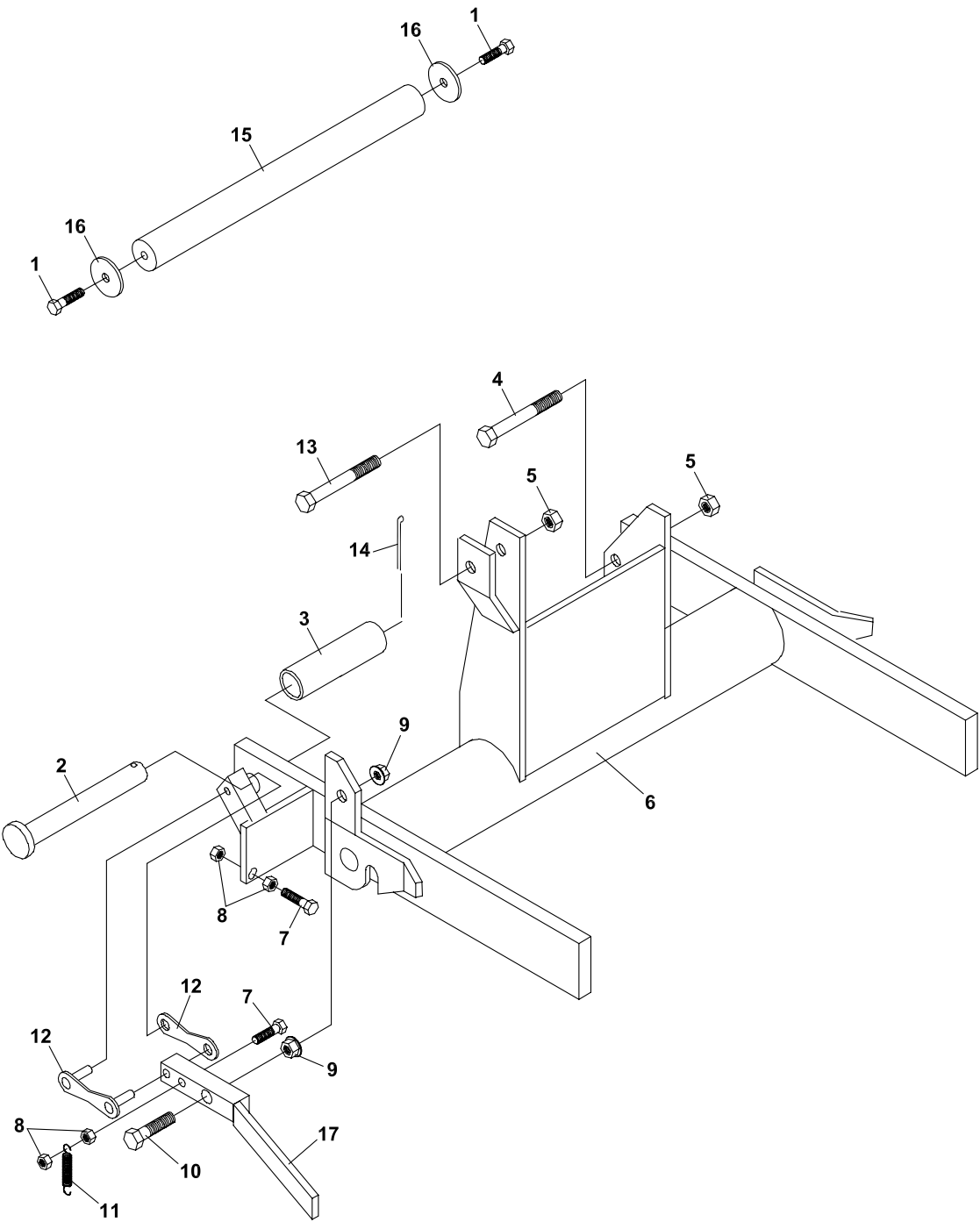


FIGURE 19

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
19-1	99-K70	BOLT-BTTN HD, 1/4-20X1/2	2				
19-2	03-1032	CLEVIS PIN, 5/8 X 4	2				
19-3	64-305.7	SPACER-FRONT LIFT	2				
19-4	64123-82	BOLT-HEX 3/8-16X2-1/2	1				
19-5	64229-03	LOCKNUT-NYLON 3/8-16	2				
19-6	62-539.7	FRONT LIFT	1				
19-7	64123-07	BOLT-HEX, 1/4-20X1-1/2	2				
19-8	64025-01	NUT-HEX 1/4-20	4				
19-9	64141-4	NUT-WLF 3/8-16	2				
19-10	64123-70	BOLT-HEX 3/8-16X1-1/2	1				
19-11	41-013	SPRING-EXT 1/2X2	1				
19-12	81-082	CONNECTOR LINK	1				
19-13	64123-100	BOLT-HEX 3/8-16X2-1/4	1				
19-14	02-CP0508	COTTER PIN, 5/32 X 1	1				
19-15	80-257	SHAFT, LIFT CYLINDER	1				
19-16	99-B55	WASHER, 9/32X1-1/4X10GA	2				
19-17	40-197.7	HANDLE, QUICK HITCH	1				
19-18 *	47-054	HANDLE GRIP, 5/8"IDX3/4"	1				

*NOT ILLUSTRATED

FIGURE 20

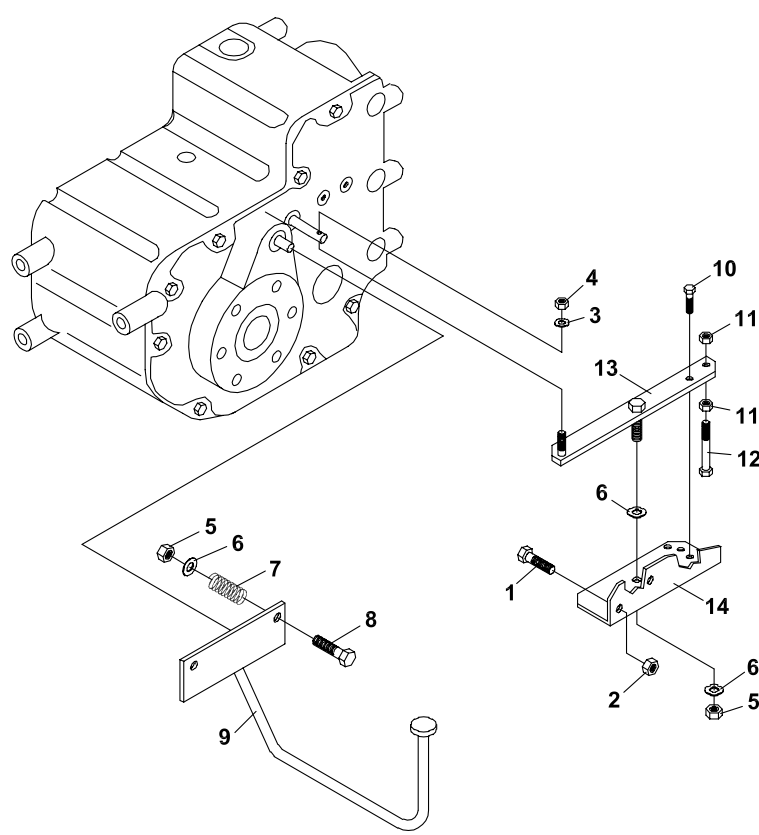


FIGURE 20

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
20-1	64123-15	BOLT-HEX 3/8-16X3/4	2				
20-2	64141-4	NUT-WLF 3/8-16	2				
20-3	64163-86	WASHER .265X.625X.125	2				
20-4	64229-01	LOCKNUT-NYLON 1/4-20	1				
20-5	64229-03	LOCKNUT-NYLON 3/8-16	2				
20-6	64163-61	WASHER .81X.406X16GA	4				
20-7	41-039	SPRING, COMPRESSION	2				
20-8	64123-87	BOLT-HEX 3/8-16X1-3/4	2				
20-9	40-200.7	LEVER-DIFF LOCK	1				
20-10	64139-04	BOLT-WLF 1/4-20X3/4	1				
20-11	64141-2	NUT-WLF 1/4-20	2				
20-12	64123-98	BLT-HEX 1/4-20X2-1/2	1				
20-13	64-828.7	LEVER-SHIFTER	1				
20-14	64-827.7	MOUNT-SHIFT LEVER	1				

*NOT ILLUSTRATED

FIGURE 21

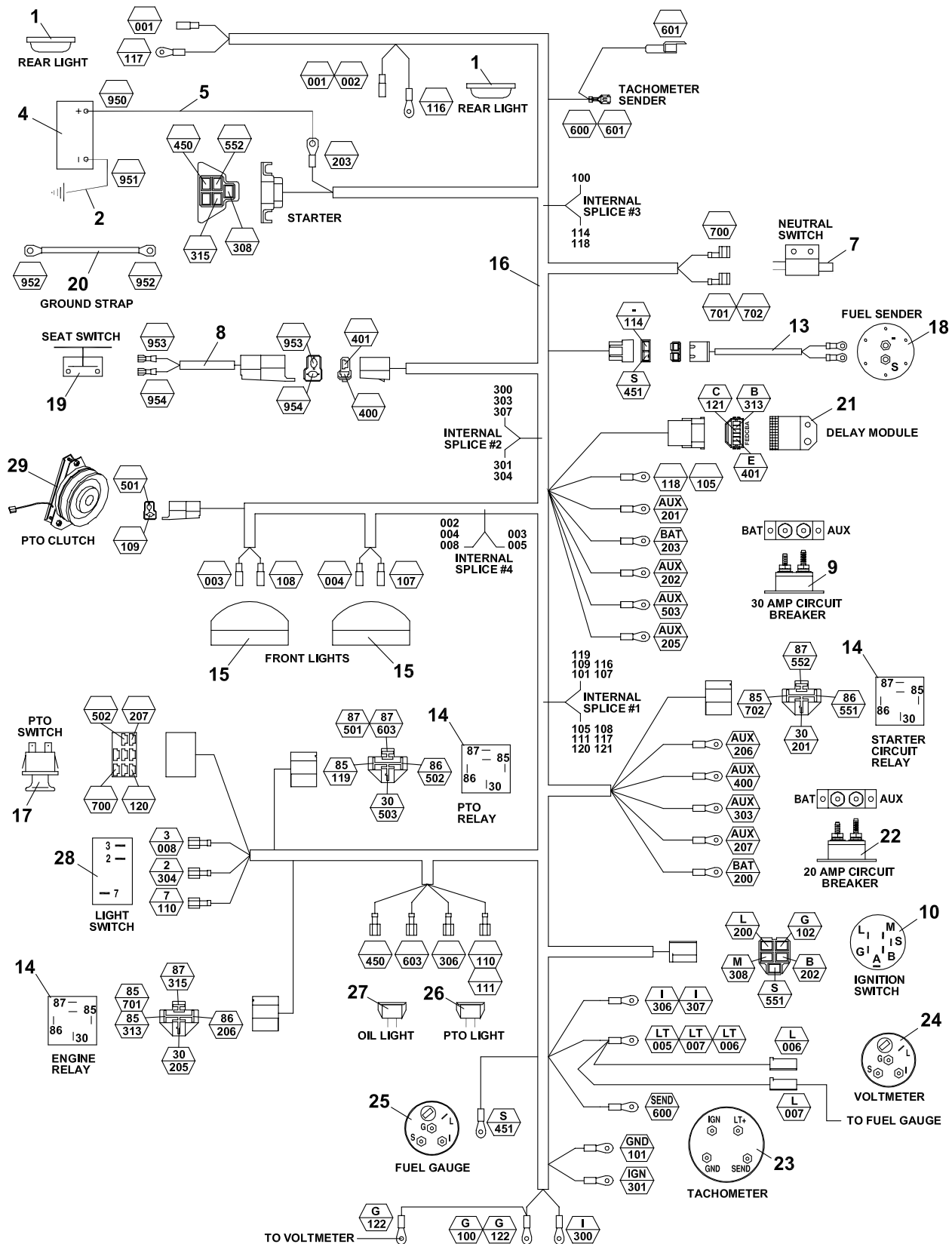


FIGURE 21

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
21-1	33-034	TAILLIGHT, RED	2	21-16	30-417	WIRE HARNESS, KOHLER	1
21-2	30-019	BATTERY CABLE, 4 GA 30"	1	21-17	31-062	SWITCH, PTO	1
21-3	* 30-105	COVER-TERMINAL, NEG.	1	21-18	35-103	SENDER, FUEL LEVEL	1
21-4	33-015	BATTERY, 26/26R 550 CCA	1	21-19	158135-01	SWITCH-SEAT NORM.OPEN	1
21-5	30-166	BATTERY CABLE, 4 GA 41"	1	21-20	30-291	STRAP, BRAIDED GROUND	1
21-6	* 30-098	COVER-TERMINAL, POS.	1	21-21	35-114	DELAY MODULE, 1/2 SEC.	1
21-7	31-070	SWITCH, N.O. PLUNGER	1	21-22	30-114	CIRCUIT BREAKER, 20 AMP	1
21-8	30-394	PIGTAIL SEAT SWITCH	1	21-23	35-108	GAUGE, TACHOMETER	1
21-9	30-059	CIRCUIT BREAKER, 30 AMP	1	21-24	35-107	VOLTMETER	1
21-10	31-033	IGNITION SWITCH, KOHLER	1	21-25	35-102	GAUGE, FUEL	1
21-11	* 31-046	KEY, MOLDED	1	21-26	33-035	LIGHT, AMBER PILOT	1
21-12	* 31-047	HARDWARE SET	1	21-27	33-023	LIGHT, RED PILOT	1
21-13	30-316	PIG TAIL, 230 FUEL TANK	1	21-28	31-051	SWITCH, ROCKER	1
21-14	35-067	RELAY	3	21-29	35-070	CLUTCH-ELECTRIC	1
21-15	4128713	HEADLIGHT	2				
	4128713-01	12V 55W BULB	2				

* NOT ILLUSTRATED

KOHLER GAS ENGINE ELECTRICAL CIRCUIT LEGEND			
#	GAUGE	COLOR	DESTINATION
001	16	YELLOW / WHITE	TAIL LIGHT TO TAIL LIGHT
002	16	YELLOW / WHITE	TAIL LIGHT TO INTERNAL SPLICE #4
003	16	YELLOW / WHITE	INTERNAL SPLICE #4 TO HEADLIGHT
004	16	YELLOW / WHITE	INTERNAL SPLICE #4 TO HEADLIGHT
005	16	YELLOW	INTERNAL SPLICE #4 TO TACHOMETER (LT)
006	16	YELLOW	TACHOMETER LIGHT TO VOLTMETER LIGHT (L)
007	16	YELLOW	FUEL GAUGE (L) TO TACHOMETER
008	12	YELLOW	INTERNAL SPLICE #4 TO LIGHT SWITCH (3)
100	16	BLACK	INTERNAL SPLICE #3 TO FUEL GAUGE (G)
101	16	BLACK	INTERNAL SPLICE #1 TO TACHOMETER (GND)
102	16	BLACK	IGNITION SWITCH (G) TO INTERNAL SPLICE #1
105	14	BLACK	GROUND BOLT TO INTERNAL SPLICE #1
107	16	BLACK	HEADLIGHT TO INTERNAL SPLICE #1
108	16	BLACK	HEADLIGHT TO INTERNAL SPLICE #1
109	16	BLACK	PTO CLUTCH TO INTERNAL SPLICE #1
110	16	BLACK	LIGHT SWITCH (7) TO PTO LIGHT
111	16	BLACK	INTERNAL SPLICE #1 TO PTO LIGHT
114	16	BLACK	INTERNAL SPLICE #3 TO FUEL SENDER (-)
116	16	BLACK	TAIL LIGHT TO INTERNAL SPLICE #1
117	16	BLACK	TAIL LIGHT TO INTERNAL SPLICE #1
118	14	BLACK	INTERNAL SPLICE #3 TO GROUND
119	16	BLACK	INTERNAL SPLICE #1 TO PTO RELAY (85)
120	16	BLACK	INTERNAL SPLICE #1 TO PTO SWITCH
121	16	BLACK	1/2 SECOND DELAY MODULE (C) TO INTERNAL SPLICE #1
122	16	BLACK	FUEL GAUGE (G) TO VOLTMETER (G)
200	14	RED	IGNITION SWITCH (L) TO 20 AMP CIRCUIT BREAKER (BAT)
201	14	RED / WHITE	30 AMP CIRCUIT BREAKER (AUX) TO STARTER CIRCUIT RELAY (30)
202	10	RED	30 AMP CIRCUIT BREAKER (AUX) TO IGNITION SWITCH (B)
203	10	RED	STARTER TO 30 AMP CIRCUIT BREAKER (BAT)
205	14	RED / WHITE	ENGINE RELAY (30) TO 30 AMP CIRCUIT BREAKER (AUX)
206	16	RED / YELLOW	20 AMP CIRCUIT BREAKER (AUX) TO ENGINE RELAY (86)
207	16	RED / BLUE	PTO SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)
300	16	WHITE	INTERNAL SPLICE #2 TO FUEL GAUGE (I)
301	16	WHITE	INTERNAL SPLICE #2 TO TACHOMETER (IGN)
303	14	WHITE	INTERNAL SPLICE #2 TO 20 AMP CIRCUIT BREAKER (AUX)
304	16	WHITE	INTERNAL SPLICE #2 TO LIGHT SWITCH (2)
306	16	WHITE / RED	VOLTMETER (I) TO OIL LIGHT
307	16	WHITE	INTERNAL SPLICE #2 TO VOLTMETER
308	16	WHITE / ORANGE	IGNITION SWITCH (M) TO ENGINE PLUG (WHITE WIRE)
313	16	WHITE / BROWN	1/2 SECOND DELAY MODULE (B) TO ENGINE RELAY (85)
315	16	WHITE / BLACK	ENGINE IGNITION TO ENGINE RELAY (87)
400	16	ORANGE	SEAT SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)
401	16	ORANGE / WHITE	SEAT SWITCH TO 1/2 SECOND DELAY MODULE (E)
450	16	PURPLE	OIL PRESSURE SWITCH TO OIL PRESSURE LIGHT
451	16	PURPLE / WHITE	FUEL SENDER (S) TO FUEL GAUGE (S)
501	14	DK. BLUE / WHITE	PTO CLUTCH TO PTO RELAY (87)
502	16	LT. BLUE	PTO RELAY (86) TO PTO SWITCH
503	14	BLUE / RED	30 AMP CIRCUIT BREAKER (AUX) TO PTO RELAY (30)
551	14	LT. GREEN / WHITE	STARTER CIRCUIT RELAY (86) TO IGNITION SWITCH (S)
552	14	LT. GREEN	STARTER SOLENOID TO STARTER CIRCUIT RELAY (87)
600	16	GRAY	TACHOMETER SENDER TO TACHOMETER (SEND)
601	16	GRAY	TACHOMETER SENDER TO RECTIFIER
603	16	GRAY / WHITE	PTO RELAY (87) TO PTO LIGHT
700	16	BROWN	NEUTRAL SWITCH TO PTO SWITCH
701	16	BROWN / WHITE	NEUTRAL SWITCH TO ENGINE RELAY (85)
702	16	BROWN / YELLOW	NEUTRAL SWITCH TO STARTER CIRCUIT RELAY (85)
950	4	RED	+ BATTERY TO STARTER
951	4	BLACK	- BATTERY TO ENGINE MOUNT BOLT
952	BRAIDED	SILVER	ENGINE MOUNT BOLT TO FRAME
953	16	ORANGE / WHITE	SEAT SWITCH TO WIRE HARNESS
954	16	ORANGE	SEAT SWITCH TO WIRE HARNESS

The diagram illustrates the electrical system for a 1966 Ford Mustang, showing the following components and their connections:

- REAR LIGHT** (1, 116, 117)
- GROUND STRAP** (20, 952)
- TACHOMETER SENDER** (24)
- COIL** (33)
- CARB** (32)
- SEAT SWITCH** (19)
- PTO CLUTCH** (29)
- FRONT LIGHTS** (15)
- PTO RELAY** (14)
- PTO SWITCH** (17)
- LIGHT SWITCH** (28)
- ENGINE RELAY** (14)
- REGULATOR** (31)
- FUEL GAUGE** (25)
- WATER TEMP SENDER** (12)
- OIL PRESSURE SENDER** (450)
- ALTERNATOR** (504, 505)
- FUEL PUMP** (308)
- NEUTRAL SWITCH** (7)
- FUEL SENDER** (18)
- DELAY MODULE** (21)
- 30 AMP CIRCUIT BREAKER** (9)
- STARTER CIRCUIT RELAY** (14)
- 20 AMP CIRCUIT BREAKER** (22)
- IGNITION SWITCH** (10)
- TEMP GAUGE** (30)
- TACHOMETER** (23)

The diagram also shows various internal splices and wire numbers for each connection point, such as INTERNAL SPICE #1, #2, #3, and #4.

FIGURE 22

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
22-1	33-034	TAILLIGHT, RED	2	22-16	30-365	WIRE HARNESS, KUB GAS	1
22-2	30-019	BATTERY CABLE, 4 GA 30"	1	22-17	31-062	SWITCH, PTO	1
22-3	* 30-105	COVER-TERMINAL, NEG.	1	22-18	35-103	SENDER, FUEL LEVEL	1
22-4	33-015	BATTERY, 26/26R 550 CCA	1	22-19	158135-01	SWITCH-SEAT NORM.OPEN	1
22-5	30-166	BATTERY CABLE, 4 GA 41"	1	22-20	30-291	STRAP, BRAIDED GROUND	1
22-6	* 30-098	COVER-TERMINAL, POS.	1	22-21	35-114	DELAY MODULE, 1/2 SEC.	1
22-7	31-070	SWITCH, N.O. PLUNGER	1	22-22	30-114	CIRCUIT BREAKER, 20 AMP	1
22-8	30-394	PIGTAIL SEAT SWITCH	1	22-23	35-110	GAUGE, TACH/HOUR	1
22-9	30-059	CIRCUIT BREAKER, 30 AMP	1	22-24	35-085	SENDER, TACHOMETER	1
22-10	13-66706-55120	SWITCH-IGNITION	1	22-25	35-102	GAUGE, FUEL	1
22-11	* 13-66711-55140	KEY-KUBOTA IGN	1	22-26	33-035	LIGHT, AMBER PILOT	1
22-12	35-079	SENDER, WATER TEMP	1	22-27	33-023	LIGHT, RED PILOT	2
22-13	30-316	PIG TAIL, 230 FUEL TANK	1	22-28	31-051	SWITCH, ROCKER	1
22-14	35-067	RELAY	3	22-29	35-070	CLUTCH-ELECTRIC	1
22-15	4128713	HEADLIGHT	2	22-30	35-104	GAUGE-WATER TEMP	1
	4128713-01	12V 55W BULB	2	22-31	13-RP201-53710	REGULATOR-KUBOTA	1
				22-32	30-004F	CONNECTOR, 3 WAY BLT	1
				~~-33	13-12581-68900	COIL-IGNITION	1

* NOT ILLUSTRATED

KUBOTA GAS ENGINE ELECTRICAL CIRCUIT LEGEND			
#	GAUGE	COLOR	DESTINATION
001	16	YELLOW / WHITE	TAIL LIGHT TO TAIL LIGHT
002	16	YELLOW / WHITE	TAIL LIGHT TO INTERNAL SPLICE #4
003	16	YELLOW / WHITE	INTERNAL SPLICE #4 TO HEADLIGHT
004	16	YELLOW / WHITE	INTERNAL SPLICE #4 TO HEADLIGHT
005	16	YELLOW	INTERNAL SPLICE #4 TO TEMP GAUGE (L)
006	16	YELLOW	TACHOMETER (LT) TO TEMP GAUGE
007	16	YELLOW	FUEL GAUGE (L) TO TACHOMETER
008	12	YELLOW	INTERNAL SPLICE #4 TO LIGHT SWITCH (3)
100	16	BLACK	INTERNAL SPLICE #3 TO FUEL GAUGE (G)
101	16	BLACK	INTERNAL SPLICE #1 TO TACHOMETER (GND)
102	16	BLACK	INTERNAL SPLICE #1 TO TEMP GAUGE (G)
105	14	BLACK	GROUND BOLT TO INTERNAL SPLICE #1
106	14	BLACK	INTERNAL SPLICE #1 TO REGULATOR
107	16	BLACK	HEADLIGHT TO INTERNAL SPLICE #1
108	16	BLACK	HEADLIGHT TO INTERNAL SPLICE #1
109	16	BLACK	PTO CLUTCH TO INTERNAL SPLICE #1
110	16	BLACK	LIGHT SWITCH (7) TO PTO LIGHT
111	16	BLACK	INTERNAL SPLICE #1 TO PTO LIGHT
114	16	BLACK	INTERNAL SPLICE #3 TO FUEL SENDER (-)
115	14	BLACK	TACHOMETER SENDER TO INTERNAL SPLICE #3
116	16	BLACK	TAIL LIGHT TO INTERNAL SPLICE #1
117	16	BLACK	TAIL LIGHT TO INTERNAL SPLICE #1
118	14	BLACK	INTERNAL SPLICE #3 TO GROUND
119	16	BLACK	INTERNAL SPLICE #1 TO PTO RELAY (85)
120	16	BLACK	INTERNAL SPLICE #1 TO PTO SWITCH
121	16	BLACK	1/2 SECOND DELAY MODULE (C) TO INTERNAL SPLICE #1
122	16	BLACK	ALTERNATOR LIGHT TO INTERNAL SPLICE #1
200	14	RED	IGNITION SWITCH (AC) TO 20 AMP CIRCUIT BREAKER (BAT)
201	14	RED / WHITE	30 AMP CIRCUIT BREAKER (AUX) TO STARTER CIRCUIT RELAY (30)
202	10	RED	30 AMP CIRCUIT BREAKER (AUX) TO IGNITION SWITCH (30)
203	10	RED	STARTER TO 30 AMP CIRCUIT BREAKER (BAT)
205	14	RED / WHITE	ENGINE RELAY (30) TO 30 AMP CIRCUIT BREAKER (AUX)
206	16	RED / YELLOW	20 AMP CIRCUIT BREAKER (AUX) TO ENGINE RELAY (86)
207	16	RED / BLUE	PTO SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)
300	16	WHITE	INTERNAL SPLICE #2 TO FUEL GAUGE (I)
301	16	WHITE	INTERNAL SPLICE #2 TO TACHOMETER (IGN)
302	16	WHITE	INTERNAL SPLICE #2 TO TEMP GAUGE (I)
303	14	WHITE	INTERNAL SPLICE #2 TO 20 AMP CIRCUIT BREAKER (AUX)
304	16	WHITE	INTERNAL SPLICE #2 TO LIGHT SWITCH (2)
306	16	WHITE / RED	INTERNAL SPLICE #2 TO OIL LIGHT
308	16	WHITE	FUEL PUMP TO INTERNAL SPLICE #2
312	16	WHITE / ORANGE	TEMPERATURE SENDER TO TEMP GAUGE (S)
313	16	WHITE / BROWN	1/2 SECOND DELAY MODULE (B) TO ENGINE RELAY (85)
314	16	WHITE / BLACK	COIL TO ENGINE RELAY (87)
400	16	ORANGE	SEAT SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)
401	16	ORANGE / WHITE	SEAT SWITCH TO 1/2 SECOND DELAY MODULE (E)
450	16	PURPLE	OIL PRESSURE SWITCH TO OIL PRESSURE LIGHT
451	16	PURPLE / WHITE	FUEL SENDER (S) TO FUEL GAUGE (S)
500	14	DK. BLUE	REGULATOR TO ALTERNATOR LIGHT
501	14	DK. BLUE / WHITE	PTO CLUTCH TO PTO RELAY (87)
502	16	LT. BLUE	PTO RELAY (86) TO PTO SWITCH
503	14	BLUE / RED	30 AMP CIRCUIT BREAKER (AUX) TO PTO RELAY (30)
504	14	BLUE / WHITE	ALTERNATOR TO REGULATOR
505	14	BLUE / YELLOW	ALTERNATOR TO REGULATOR
506	14	LT. BLUE / BLACK	30 AMP CIRCUIT BREAKER TO REGULATOR
507	14	LT. BLUE / ORANGE	REGULATOR TO 20 AMP CIRCUIT BREAKER
551	14	LT. GREEN / WHITE	STARTER CIRCUIT RELAY (85) TO IGNITION SWITCH (50)
552	14	LT. GREEN	STARTER SOLENOID TO STARTER CIRCUIT RELAY (87)
600	16	GRAY	TACHOMETER SENDER TO TACHOMETER (SEND)
603	16	GRAY / WHITE	PTO RELAY (87) TO PTO LIGHT
700	16	BROWN	NEUTRAL SWITCH TO PTO SWITCH
701	16	BROWN / WHITE	STARTER CIRCUIT RELAY (85) TO ENGINE RELAY (85)
702	16	BROWN / YELLOW	NEUTRAL SWITCH TO STARTER CIRCUIT RELAY (85)
950	4	RED	+ BATTERY TO STARTER
951	4	BLACK	- BATTERY TO ENGINE MOUNT BOLT
952	BRAIDED	SILVER	ENGINE MOUNT BOLT TO FRAME
953	16	ORANGE / WHITE	SEAT SWITCH TO WIRE HARNESS
954	16	ORANGE	SEAT SWITCH TO WIRE HARNESS

FIGURE 23

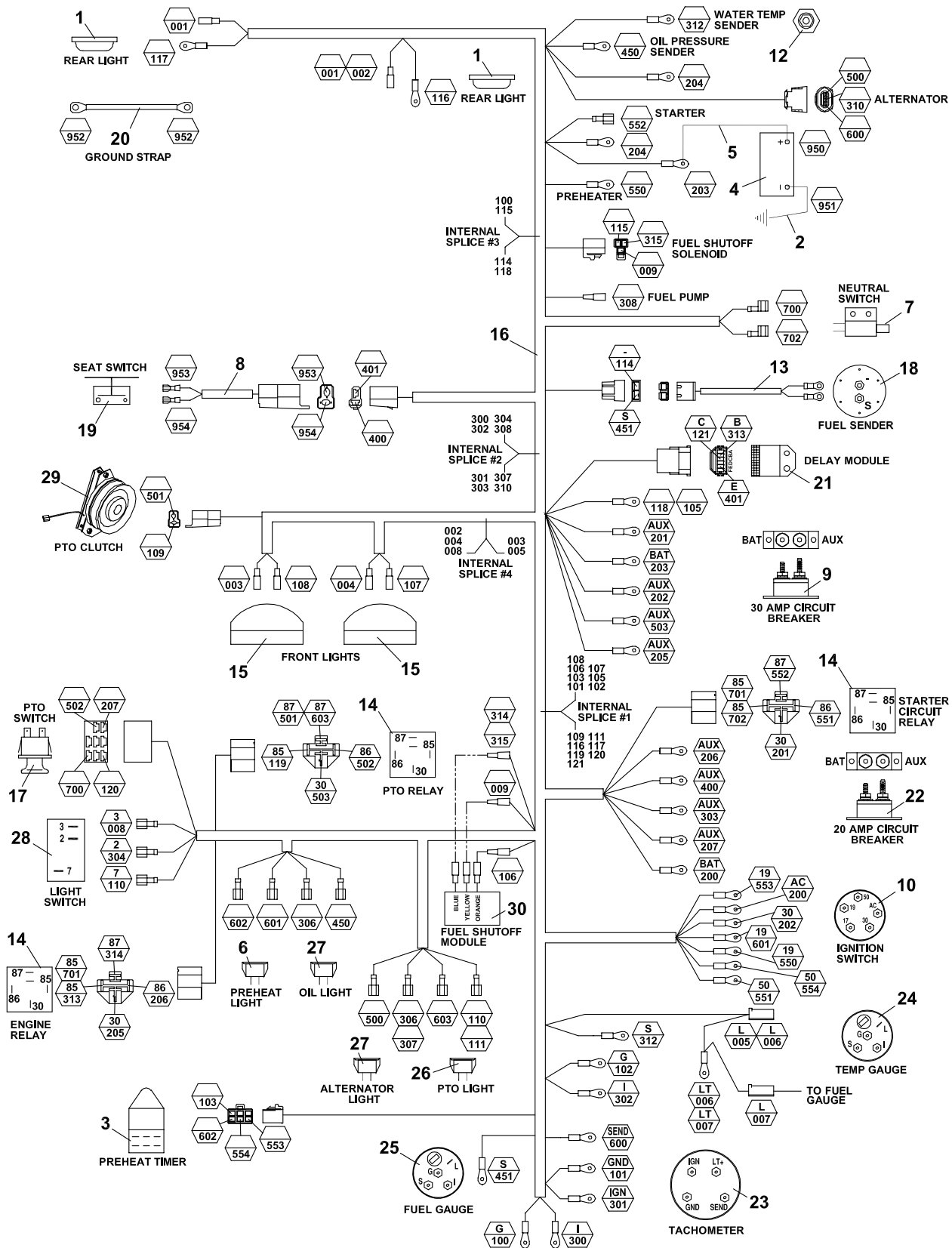


FIGURE 23

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
23-1	33-034	TAILLIGHT, RED	2	23-16	30-385	WIRE HARNESS, KUB DSL	1
23-2	30-310	BATT CABLE, 1GA BLK 30"	1	23-17	31-062	SWITCH, PTO	1
23-3	13-15694-65991	TIMER-GLOW PLUG	1	23-18	35-103	SENDER, FUEL LEVEL	1
23-4	33-033	BATTERY, 526A 650 CCA	1	23-19	158135-01	SWITCH-SEAT NORM.OPEN	1
23-5	30-305	BATTERY CABLE, 1GA 34"	1	23-20	30-291	STRAP, BRAIDED GROUND	1
23-6	33-024	LIGHT, BLUE PILOT	1	23-21	35-114	DELAY MODULE, 1/2 SEC.	1
23-7	31-070	SWITCH, N.O. PLUNGER	1	23-22	30-114	CIRCUIT BREAKER, 20 AMP	1
23-8	30-394	PIGTAIL SEAT SWITCH	1	23-23	35-109	GAUGE, TACH KUB DIESEL	1
23-9	30-059	CIRCUIT BREAKER, 30 AMP	1	23-24	35-132	GAUGE, WATER TEMP	1
23-10	13-66706-55120	SWITCH-IGNITION	1	23-25	35-102	GAUGE, FUEL	1
23-11 *	13-66711-55140	KEY-KUBOTA IGN	1	23-26	33-035	LIGHT, AMBER PILOT	1
23-12	35-106	SENDER, WATER TEMP	1	23-27	33-023	LIGHT, RED PILOT	2
23-13	30-316	PIG TAIL, 230 FUEL TANK	1	23-28	31-051	SWITCH, ROCKER	1
23-14	35-067	RELAY	3	23-29	35-070	CLUTCH-ELECTRIC	1
23-15	4128713	HEADLIGHT	2	23-30	31-050	MODULE, FUEL SHUTOFF	1
	4128713-01	12V 55W BULB	2	(ITEM 30 AVAILABLE ONLY IN KIT 70-134 WHICH CONTAINS SOLENOID & MODULE)			

* NOT ILLUSTRATED

KUBOTA DIESEL ENGINE ELECTRICAL CIRCUIT LEGEND			
#	GAUGE	COLOR	DESTINATION
001	16	YELLOW / WHITE	TAIL LIGHT TO TAIL LIGHT
002	16	YELLOW / WHITE	TAIL LIGHT TO INTERNAL SPICE #4
003	16	YELLOW / WHITE	INTERNAL SPICE #4 TO HEADLIGHT
004	16	YELLOW / WHITE	INTERNAL SPICE #4 TO HEADLIGHT
005	16	YELLOW	INTERNAL SPICE #4 TO TEMP GAUGE (L)
006	16	YELLOW	TACHOMETER (LT) TO TEMP GAUGE
007	16	YELLOW	FUEL GAUGE (L) TO TACHOMETER
008	12	YELLOW	INTERNAL SPICE #4 TO LIGHT SWITCH (3)
009	14	YELLOW	FUEL SHUTOFF SOLENOID TO FUEL SHUTOFF MODULE
100	16	BLACK	INTERNAL SPICE #3 TO FUEL GAUGE (G)
101	16	BLACK	INTERNAL SPICE #1 TO TACHOMETER (GND)
102	16	BLACK	INTERNAL SPICE #1 TO TEMP GAUGE (G)
103	14	BLACK	INTERNAL SPICE #1 TO PREHEAT TIMER
105	14	BLACK	GROUND BOLT TO INTERNAL SPICE #1
106	14	BLACK	INTERNAL SPICE #1 TO FUEL SHUTOFF MODULE
107	16	BLACK	HEADLIGHT TO INTERNAL SPICE #1
108	16	BLACK	HEADLIGHT TO INTERNAL SPICE #1
109	16	BLACK	PTO CLUTCH TO INTERNAL SPICE #1
110	16	BLACK	LIGHT SWITCH (7) TO PTO LIGHT
111	16	BLACK	INTERNAL SPICE #1 TO PTO LIGHT
114	16	BLACK	INTERNAL SPICE #3 TO FUEL SENDER (4)
115	14	BLACK	FUEL SHUTOFF SOLENOID TO INTERNAL SPICE #3
116	16	BLACK	TAIL LIGHT TO INTERNAL SPICE #1
117	16	BLACK	TAIL LIGHT TO INTERNAL SPICE #1
118	14	BLACK	INTERNAL SPICE #3 TO GROUND
119	16	BLACK	INTERNAL SPICE #1 TO PTO RELAY (85)
120	16	BLACK	INTERNAL SPICE #1 TO PTO SWITCH
121	16	BLACK	1/2 SECOND DELAY MODULE (C) TO INTERNAL SPICE #1
200	14	RED	IGNITION SWITCH (AC) TO 20 AMP CIRCUIT BREAKER (BAT)
201	14	RED / WHITE	30 AMP CIRCUIT BREAKER (AUX) TO STARTER CIRCUIT RELAY (30)
202	10	RED	30 AMP CIRCUIT BREAKER (AUX) TO IGNITION SWITCH (30)
203	10	RED	STARTER TO 30 AMP CIRCUIT BREAKER (BAT)
204	10	RED	ALTERNATOR TO STARTER
205	14	RED / WHITE	ENGINE RELAY (30) TO 30 AMP CIRCUIT BREAKER (AUX)
206	16	RED / YELLOW	20 AMP CIRCUIT BREAKER (AUX) TO ENGINE RELAY (86)
207	16	RED / BLUE	PTO SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)
300	16	WHITE	INTERNAL SPICE #2 TO FUEL GAUGE (I)
301	16	WHITE	INTERNAL SPICE #2 TO TACHOMETER (IGN)
302	16	WHITE	INTERNAL SPICE #2 TO TEMP GAUGE (I)
303	14	WHITE	INTERNAL SPICE #2 TO 20 AMP CIRCUIT BREAKER (AUX)
304	16	WHITE	INTERNAL SPICE #2 TO LIGHT SWITCH (2)
306	16	WHITE / RED	ALTERNATOR LIGHT TO OIL LIGHT
307	16	WHITE	INTERNAL SPICE #2 TO ALTERNATOR LIGHT
308	16	WHITE	FUEL PUMP TO INTERNAL SPICE #2
310	16	WHITE	ALTERNATOR TO INTERNAL SPICE #2
312	16	WHITE / ORANGE	TEMPERATURE SENDER TO TEMP GAUGE (S)
313	16	WHITE / BROWN	1/2 SECOND DELAY MODULE (B) TO ENGINE RELAY (85)
314	16	WHITE / BLACK	FUEL SHUTOFF MODULE TO ENGINE RELAY (87)
315	16	WHITE / BLACK	FUEL SOLENOID TO FUEL SHUTOFF MODULE
400	16	ORANGE	SEAT SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)
401	16	ORANGE / WHITE	SEAT SWITCH TO 1/2 SECOND DELAY MODULE (E)
450	16	PURPLE	OIL PRESSURE SWITCH TO OIL PRESSURE LIGHT
451	16	PURPLE / WHITE	FUEL SENDER (S) TO FUEL GAUGE (S)
500	14	DK. BLUE	ALTERNATOR TO ALTERNATOR LIGHT
501	14	DK. BLUE / WHITE	PTO CLUTCH TO PTO RELAY (87)
502	16	LT. BLUE	PTO RELAY (86) TO PTO SWITCH
503	14	BLUE / RED	30 AMP CIRCUIT BREAKER (AUX) TO PTO RELAY (30)
550	10	LT. GREEN	PREHEATER TO IGNITION SWITCH (19)
551	14	LT. GREEN / WHITE	STARTER CIRCUIT RELAY (86) TO IGNITION SWITCH (50)
552	14	LT. GREEN	STARTER SOLENOID TO STARTER CIRCUIT RELAY (87)
553	14	DK. GREEN / WHITE	PREHEAT TIMER TO IGNITION SWITCH (19)
554	14	DK. GREEN	PREHEAT TIMER TO IGNITION SWITCH (50)
600	16	GRAY	ALTERNATOR TO TACHOMETER (SEND)
601	16	GRAY / BLUE	PREHEAT LIGHT TO IGNITION SWITCH (19)
602	16	GRAY / BLUE	PREHEAT LIGHT TO PREHEAT TIMER
603	16	GRAY / WHITE	PTO RELAY (87) TO PTO LIGHT
700	16	BROWN	NEUTRAL SWITCH TO PTO SWITCH
701	16	BROWN / WHITE	STARTER CIRCUIT RELAY (85) TO ENGINE RELAY (85)
702	16	BROWN / YELLOW	NEUTRAL SWITCH TO STARTER CIRCUIT RELAY (85)
950	1	RED	+ BATTERY TO STARTER
951	1	BLACK	- BATTERY TO ENGINE MOUNT BOLT
952	16	BRONZED SILVER	ENGINE MOUNT BOLT TO FRAME
953	16	ORANGE / WHITE	SEAT SWITCH TO WIRE HARNESS
954	16	ORANGE	SEAT SWITCH TO WIRE HARNESS

FIGURE 24

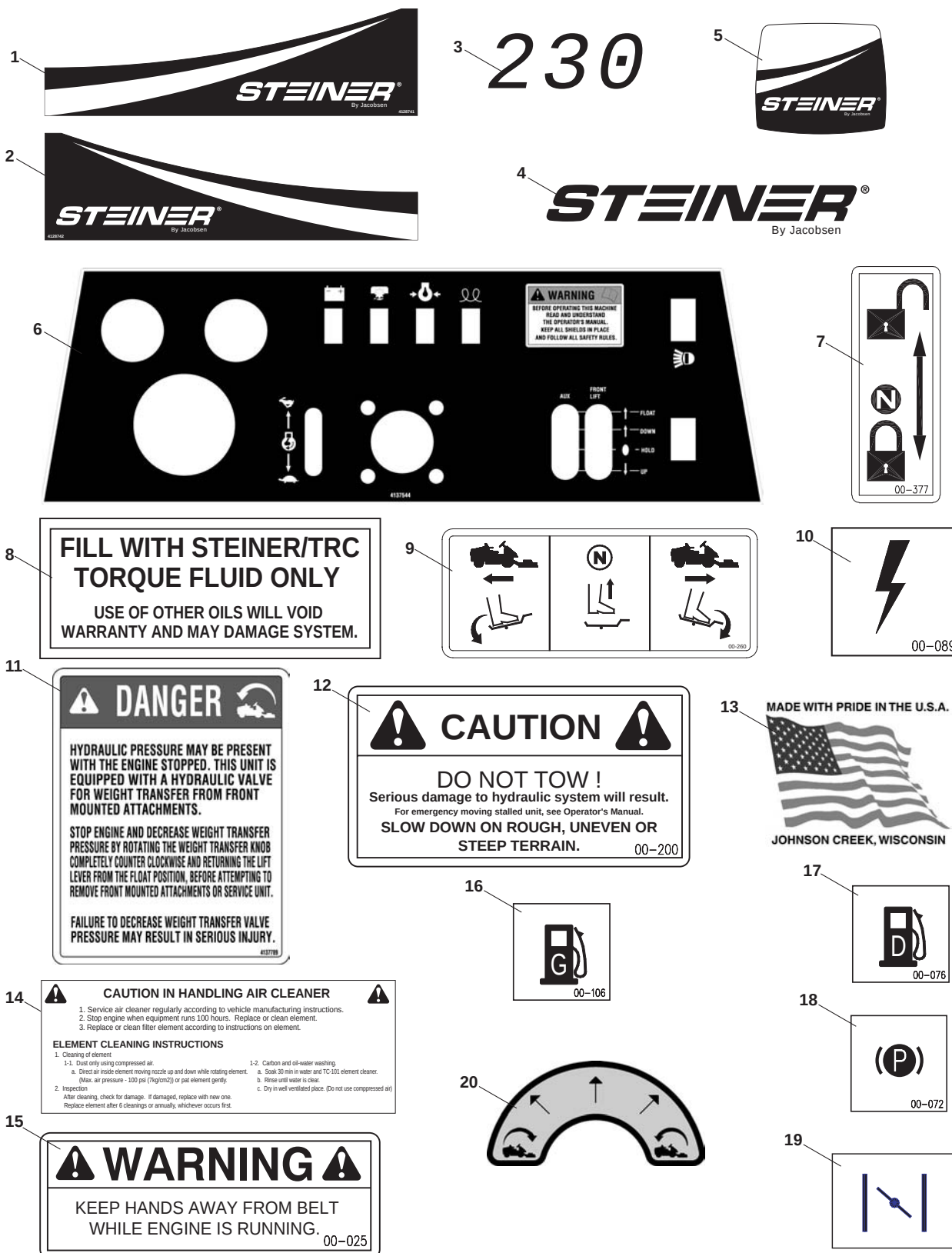


FIGURE 24

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
24-1	4128741	LABEL-230 HOOD, RH	1				
24-2	4128742	LABEL-230 HOOD, LH	1				
24-3	4128487	LABEL-230	2				
24-4	4128372	LABEL-STEINER DIECUT	2				
24-5	4128434	LABEL-EMBLEM, STEERING	1				
24-6	4137544	DECAL-230 DASH	1				
24-7	00-377	DECAL-NEUTRAL LOCK	1				
24-8	00-060	DECAL-FLUID FILL	1				
24-9	00-260	DECAL-FWD/REV PEDAL	1				
24-10	00-089	DECAL-IGNITION	1				
24-11	4137789	DECAL-DNGR HYD PRESS	1				
24-12	00-200	DECAL-CAUTION TOW	1				
24-13	4116761	LABEL-MADE IN USA	1				
24-14	00-313	DECAL-AIR CLEANER KUB	1				
24-15	00-025	DECAL-HANDS/BELT	2				
24-16	00-106	DECAL-GASOLINE	1				
24-17	00-076	DECAL-DIESEL FUEL	1				
24-18	00-072	DECAL-PARKING BRAKE	1				
24-19	00-211	DECAL-CHOKE SYMBOL	1				
24-20	4137612	DECAL-WEIGHT TRANS	1				

75-70730 ROPS BAR WITH SEAT BELT (RB230)

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FIGURE 25

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
25-1	62-636.7	ROLL BAR	1	25-8	64-905.7	BRKT, SEAT BELT LH	1
25-2	64123-15	BOLT-HEX 3/8-16X3/4	12	25-9	64-904.7	BRKT, SEAT BELT RH	1
25-3	90-0710	BOLT-HEX 7/16-14X1-1/4	2	25-10	64141-4	NUT-WLF 3/8-16	12
25-4	64163-43	WASHER .443/.454X1X11GA3		25-11	99-B12	SPACER	1
25-5	47-059	SEATBELT, 50"LONG	1	25-12	64163-64	WSHR 1.015X1.500X14GA	2
25-6	64006-06	LOCKWASHER 7/16	2	25-13	64139-18	BLT-WLF 3/8-16X1-1/4	2
25-7	64-799	WASHER, 13/32X1-9/32	2	25-14	92-07	NUT-HEX 7/16-14	2
				25-15	4133528	LABEL-ROLLBAR SPECS	1

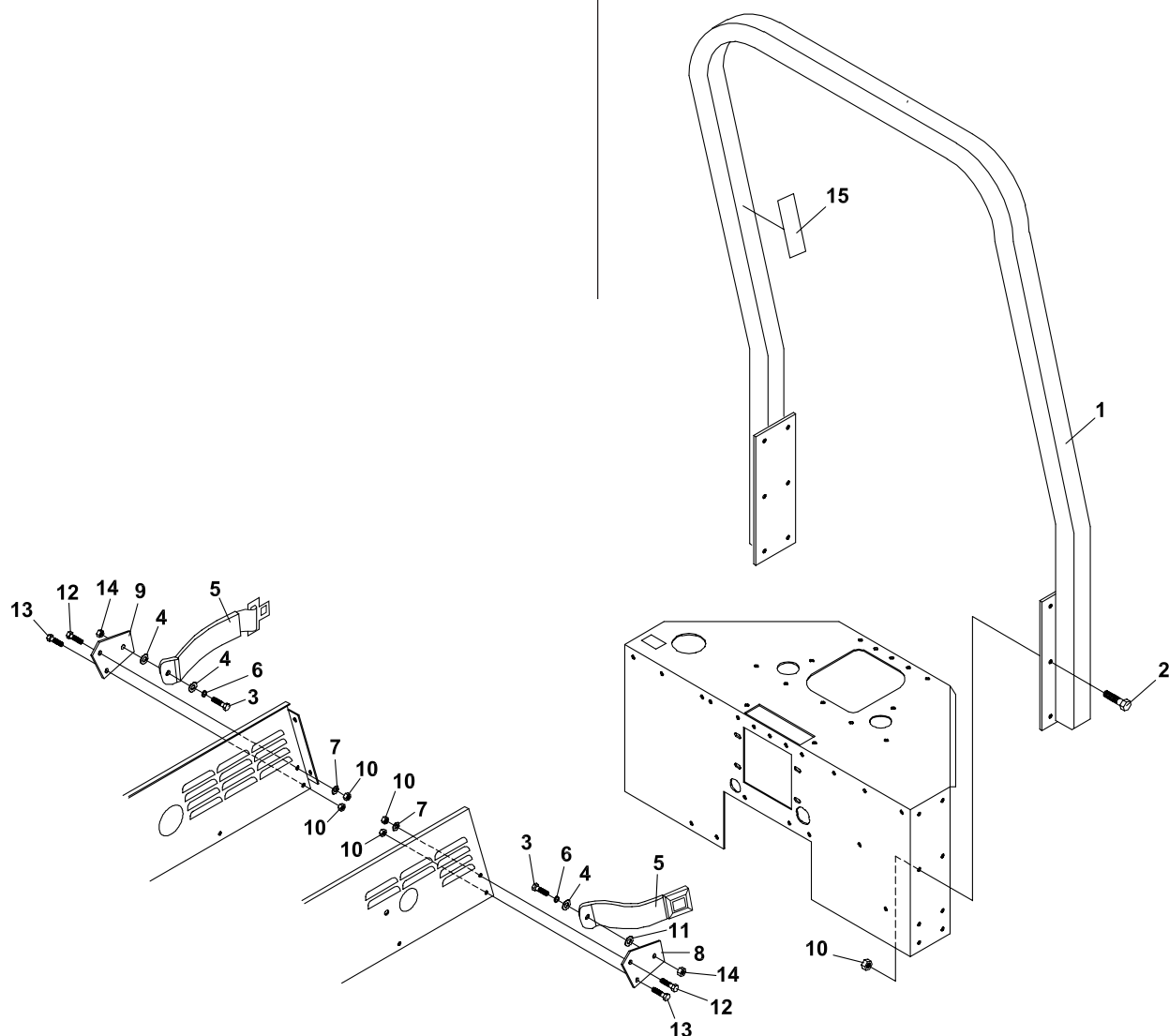


FIGURE 26

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
26-1	62-540.7	WEIGHT, 50# BALLAST	2				
26-2	64141-13	NUT-WLF 1/2-13	2				
26-3	62-830.7	BASE, 220 WEIGHT BAR	1				
26-4	90-0808	BOLT-1/2X1	2				
26-5	64-865.7	SECURITY BAR	1				
26-6	02-PP0313	PIN 3/16X1.5/8	1				

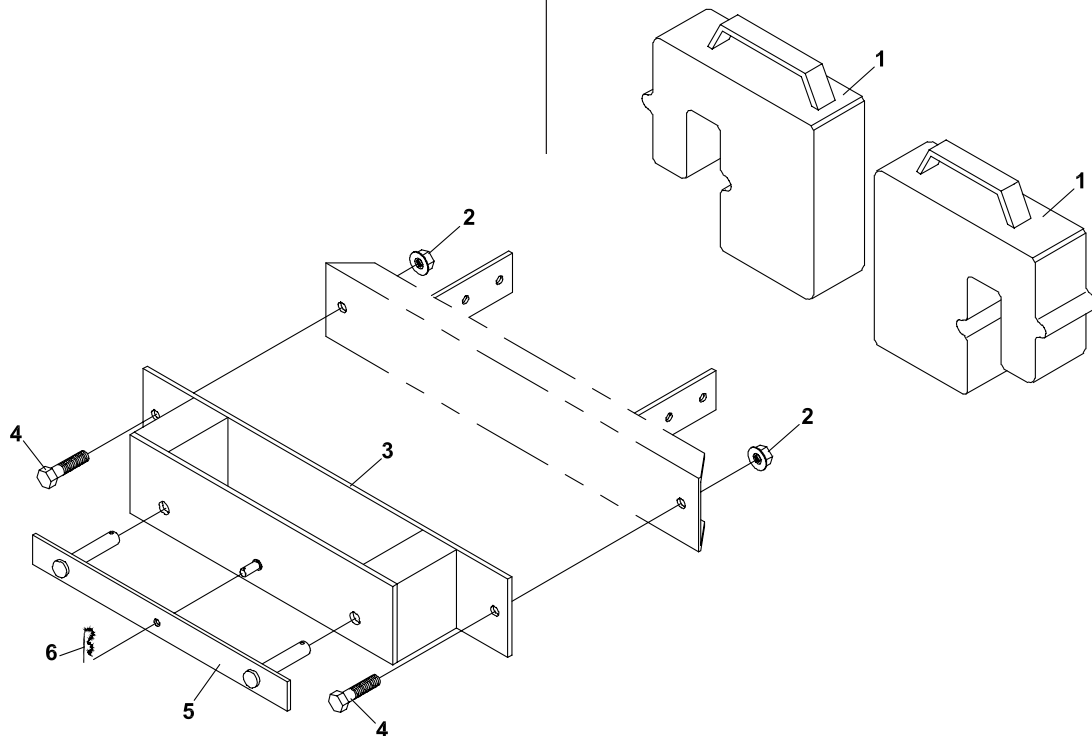
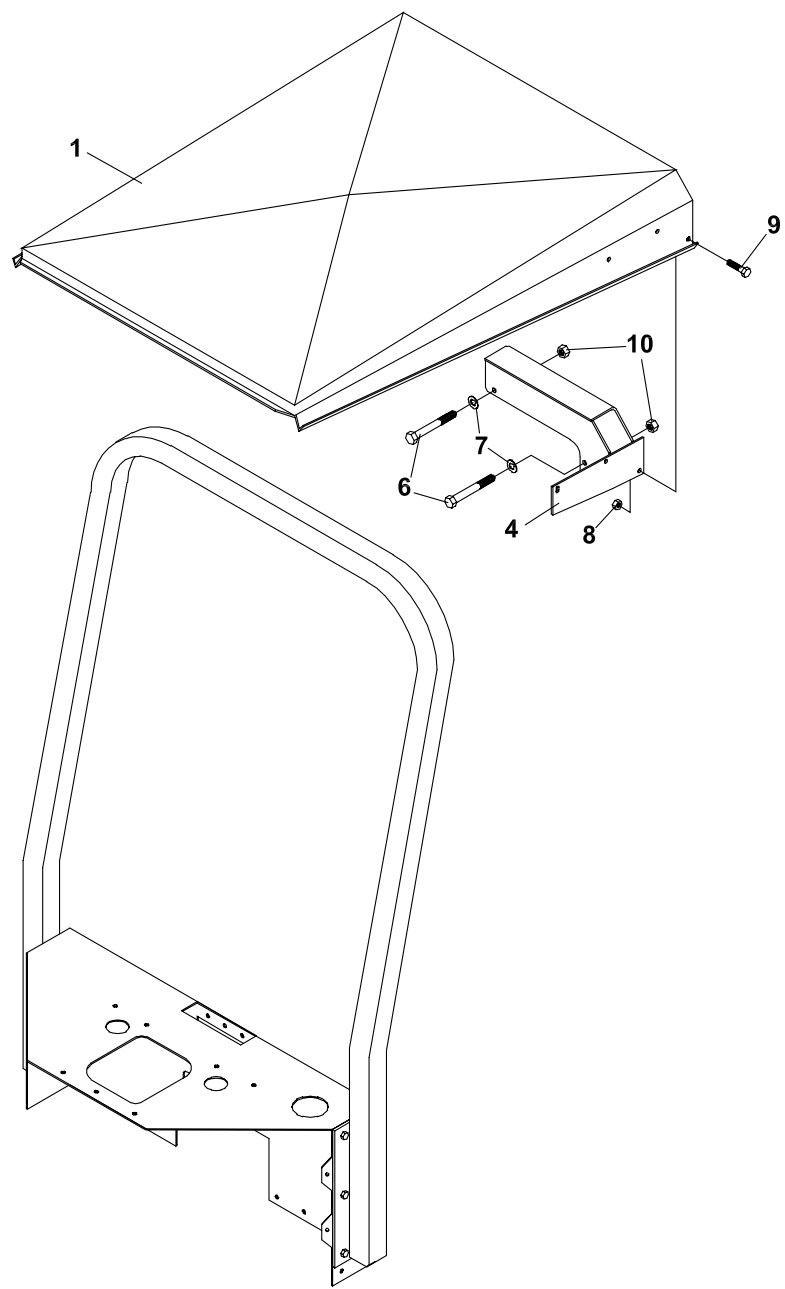


FIGURE 27

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
27-1	6106001.17	CANOPY, 230	1	27-7	64163-61	WSHR .81X.406X16GA	4
27-2	* 6106009	CANOPY HEADLINER	1	27-8	64141-6	NUT, 5/16-18	6
27-3	* 4128372	LABEL-STEINER DIECUT	1	27-9	64139-08	BOLT-5/16-18X3/4 WLF	6
27-4	6106020.7	MOUNT, CANOPY RH	1	27-10	F3013	NUT, FLANGED LOCK	4
27-5	6106021.7	MOUNT, CANOPY LH	1				
27-6	64123-75	BOLT, 3/8-16X3 HEX	4			* NOT ILLUSTRATED	



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BOB-CAT BROUWER BUNTON CUSHMAN RYAN STEINER